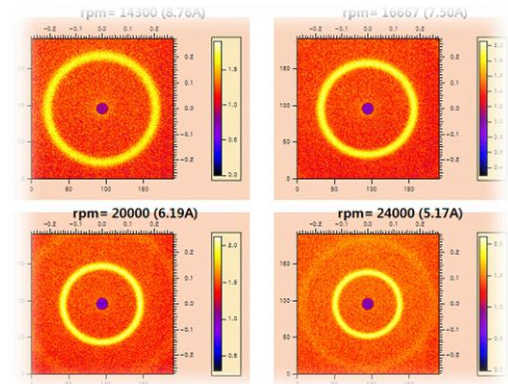


Cold Neutron Research Facility and its Utilization at HANARO, 2003~2011



Chang-Hee Lee

(leech@kaeri.re.kr)

On behalf of CNRF project team,
Korea Atomic Energy Research Institute

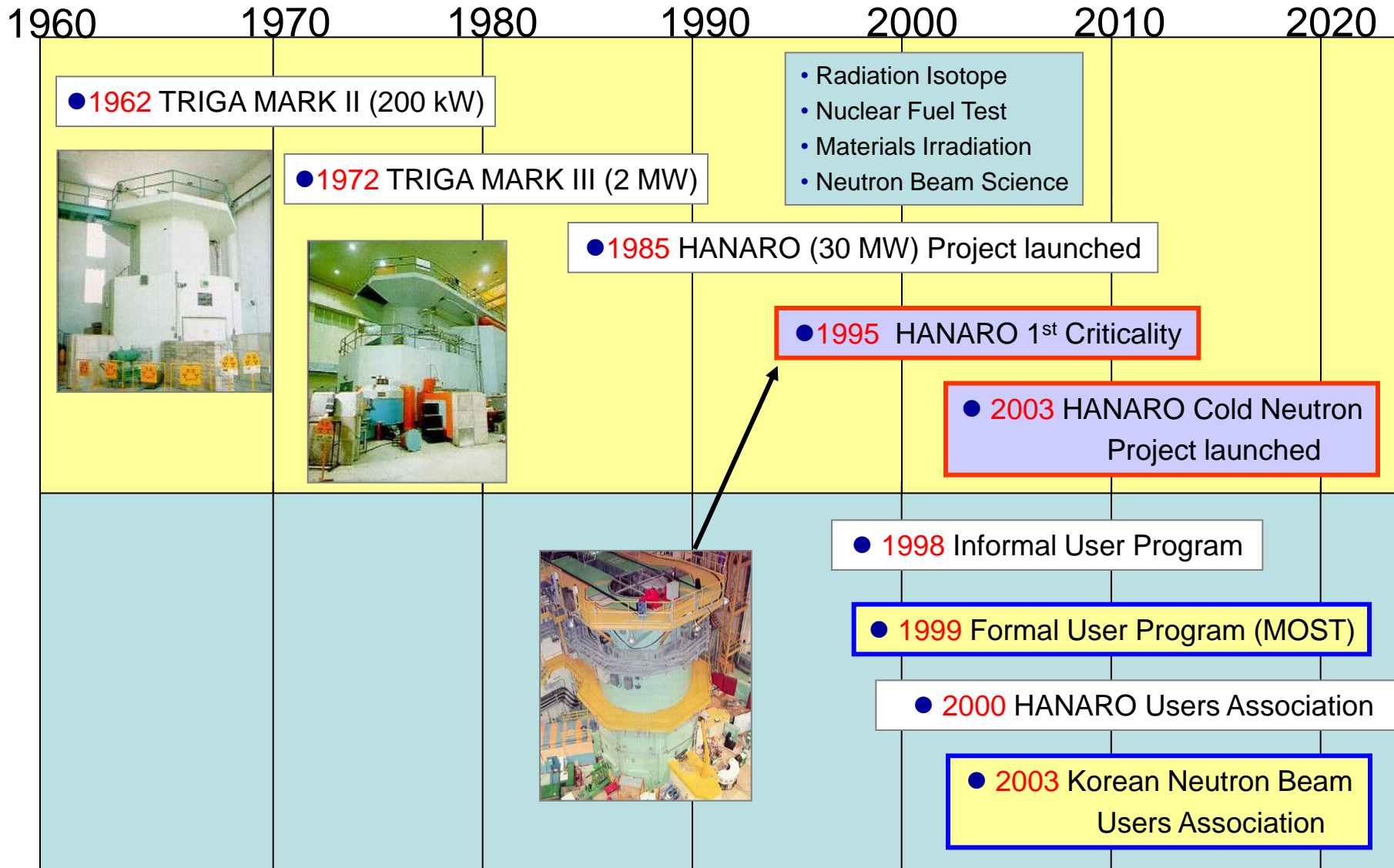
Outline

- **RR History & HANARO**, the neutron source
- **Cold Neutron Research Facility** Project
- **Korean Neutron Users & Int'l network**

Outline

- **RR History & HANARO**, the neutron source
- **Cold Neutron Research Facility Project**
- **Korean Neutron Users**

RR history & Users program



Capability build-up

Users facility

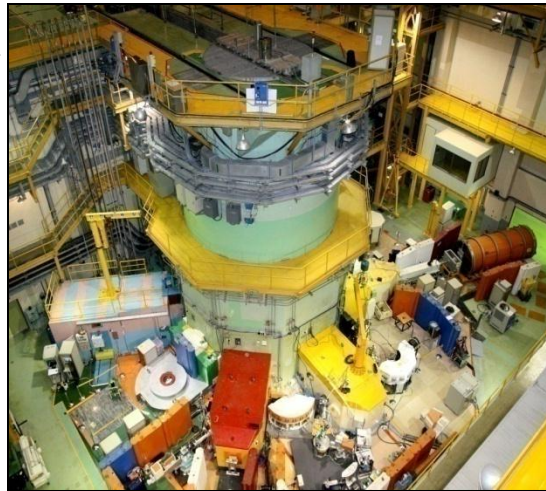
- Rx construction
- Criticality &
- Initial operation

1985~1995



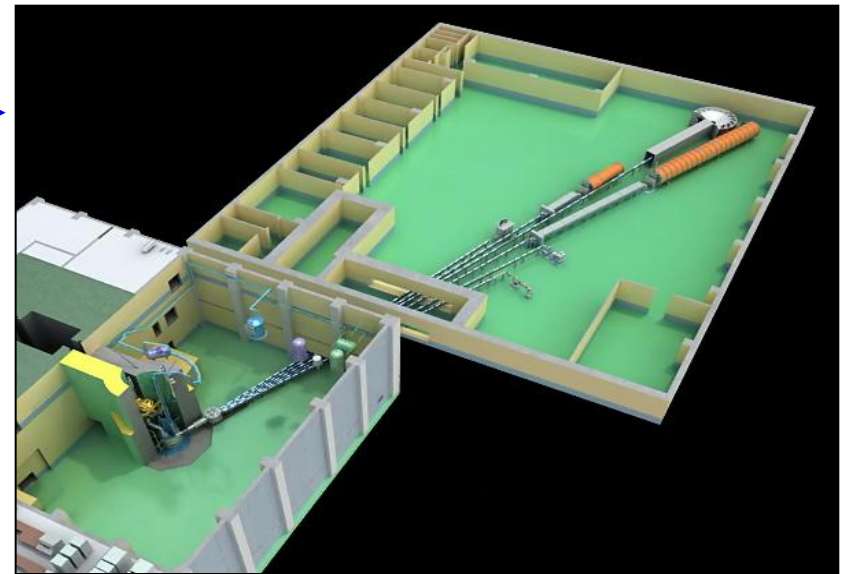
- Thermal instruments
- Users facility
- Neutron scattering R&D

1995~2005

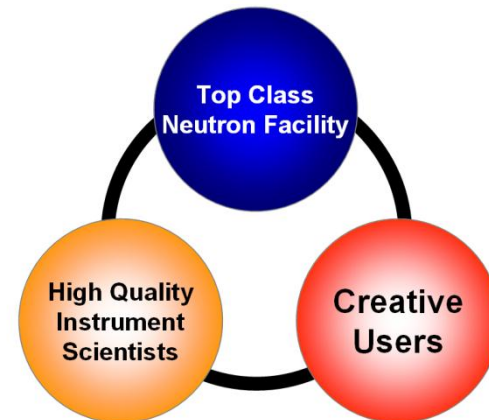


- CNRF project

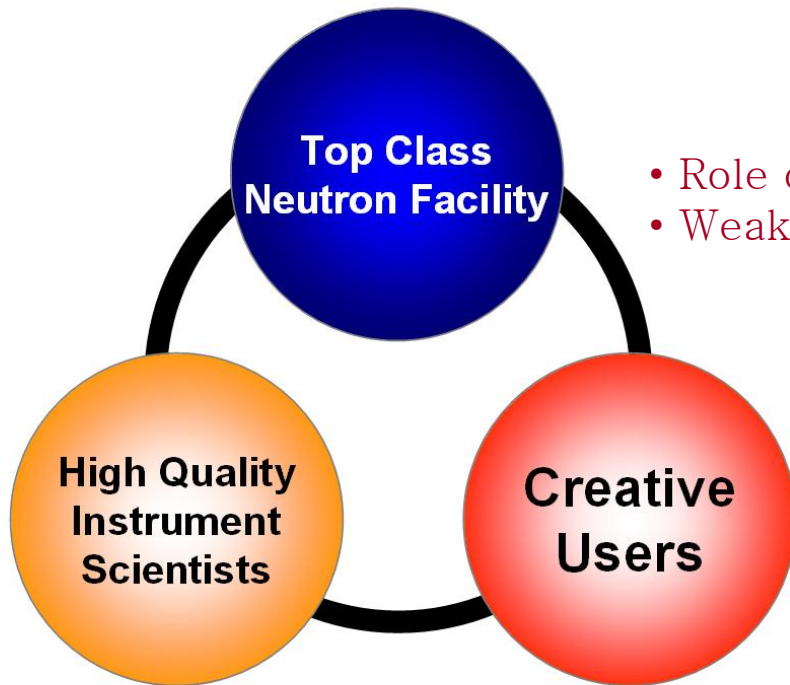
(2003~2010)



2010 ~ ...



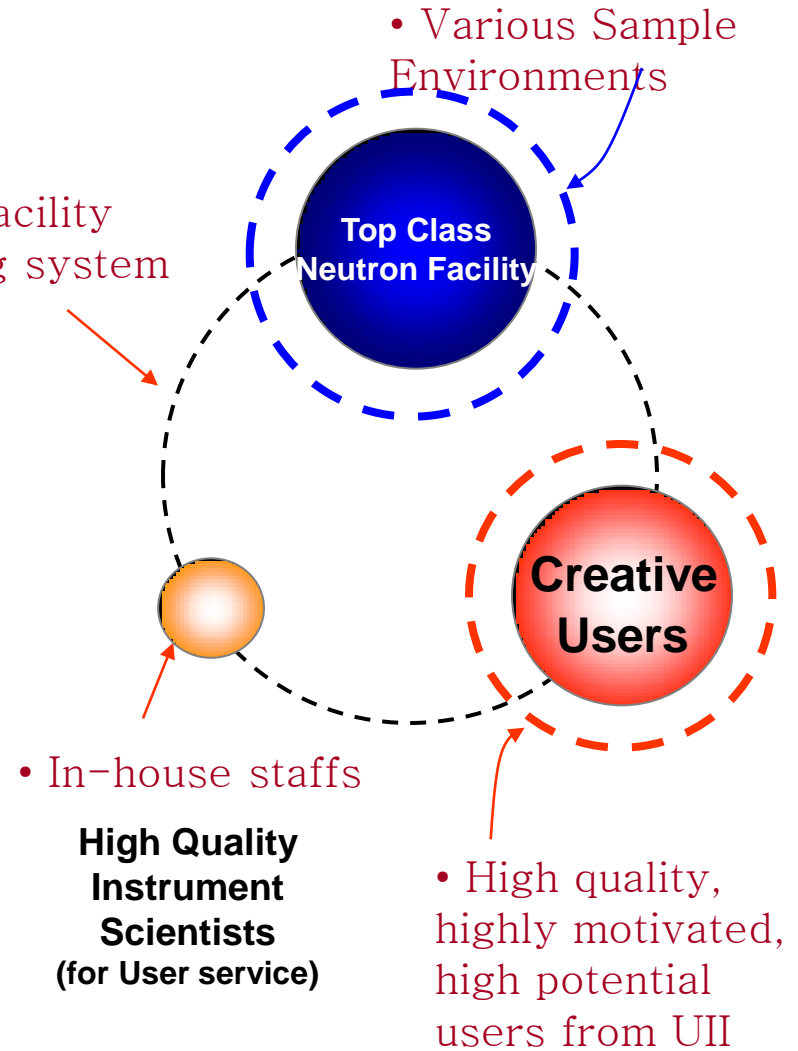
Objectives



- Role of Users Facility
- Weak supporting system

Competitive National User Facility & Users Program
instrument scientists engineers & technicians sample environments

Present Situation



Outline

- **History & HANARO, the neutron source**
- **Cold Neutron Research Facility Project**
- **Korean Neutron Users**

Project Structure

Collaborating institute:

NIST, JAEA, ORNL, ILL
FRM-II, ANSTO, HMI

New:

40M-SANS	KAIST
Cold-TAS	KAERI
DC-TOF	SNU

Relocated:

12M-SANS	KAERI
REF-Vertical	KAERI
Bio-REF	SGU

Guide:

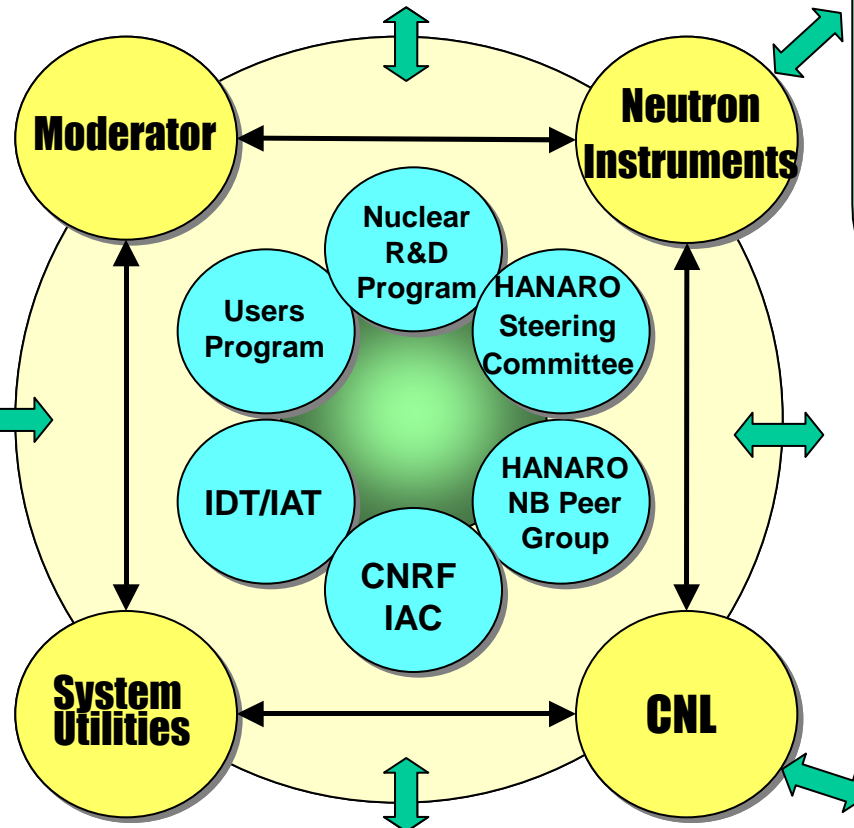
SwissNeutronics
HANARO

Plug/PS:

Design: MTF
Construction: Suryuck

Design: HEC

Construction: HJH



Licensing:
MEST/KINS

Companies:

Design: HEC
IPA: Moojin
Construction: Hyundai
Compressor: Linde

CNRF outline

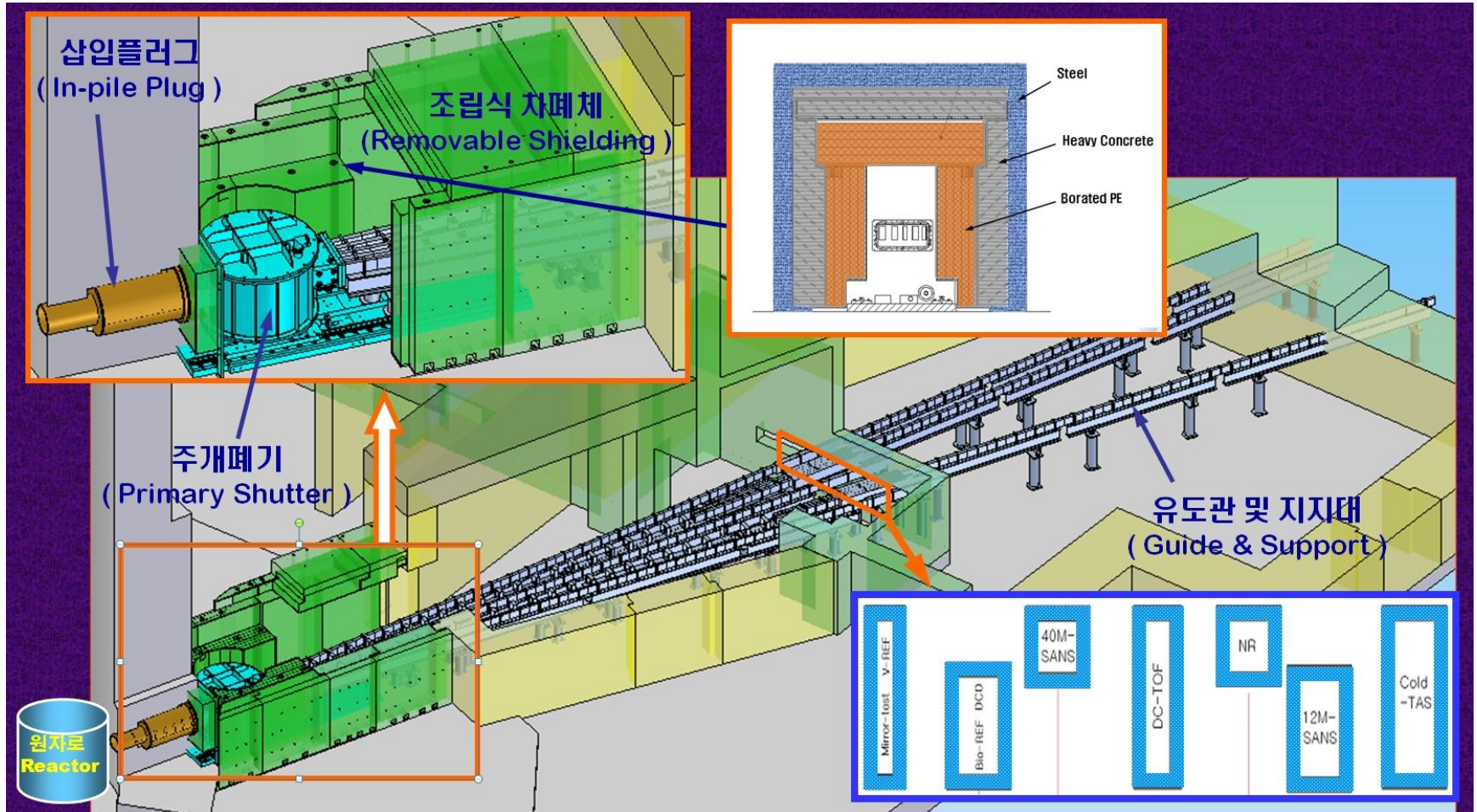
- **Cold neutron guide**
- **Cold neutron instruments**
- **Technical development**

➤ **Cold neutron guide**

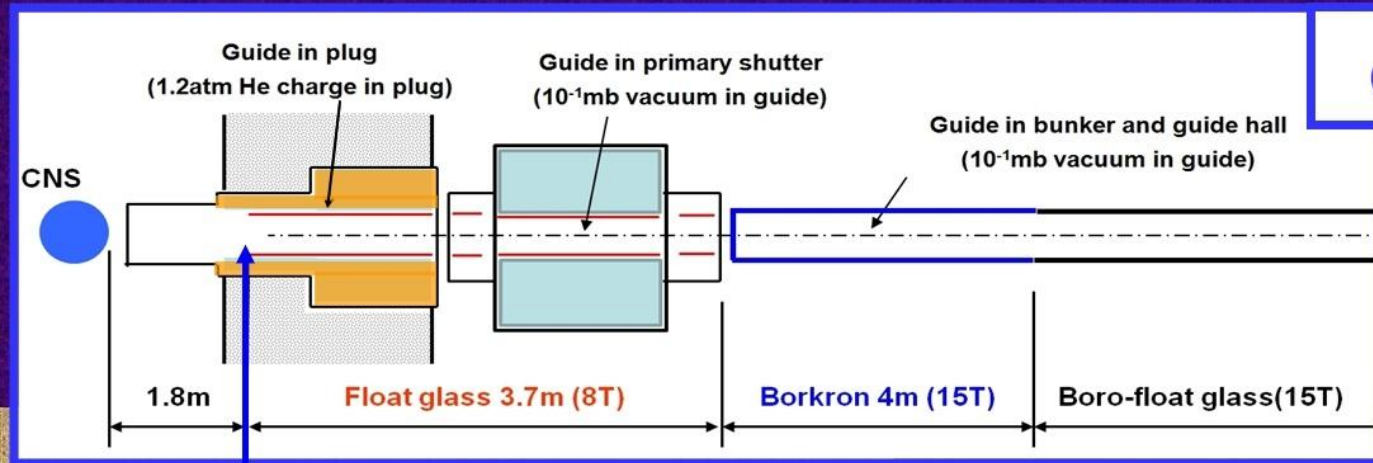
➤ Cold neutron instruments

➤ Technical development

Neutron guides



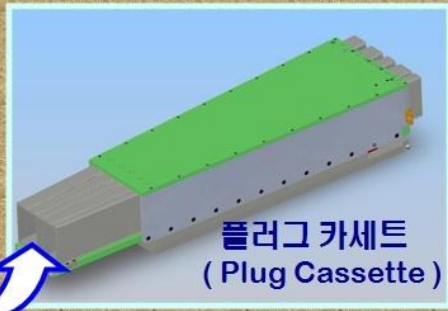
Design & Fabrication



유도관
(Guides)



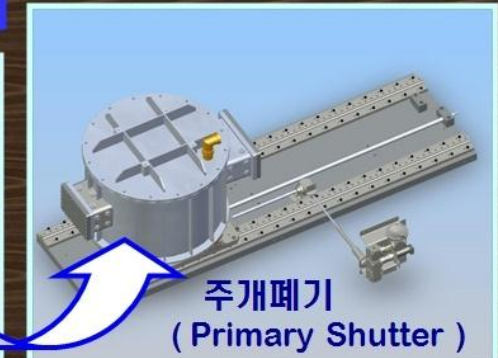
유도관 입구
(Guide Entrance)



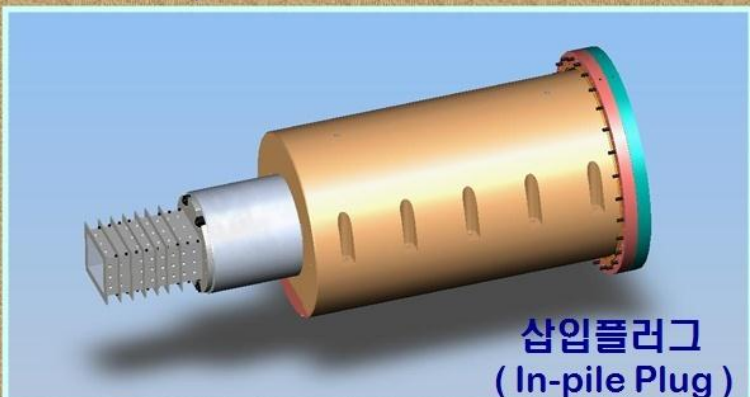
플러그 카세트
(Plug Cassette)



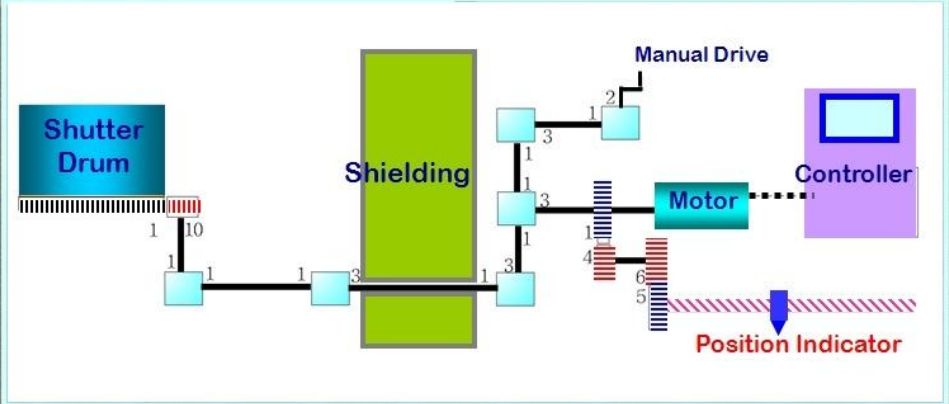
주개폐기 카세트
(Shutter Cassette)



주개폐기
(Primary Shutter)



삼입플러그
(In-pile Plug)



Plug & PS



기존 SANS 08. 4. 8



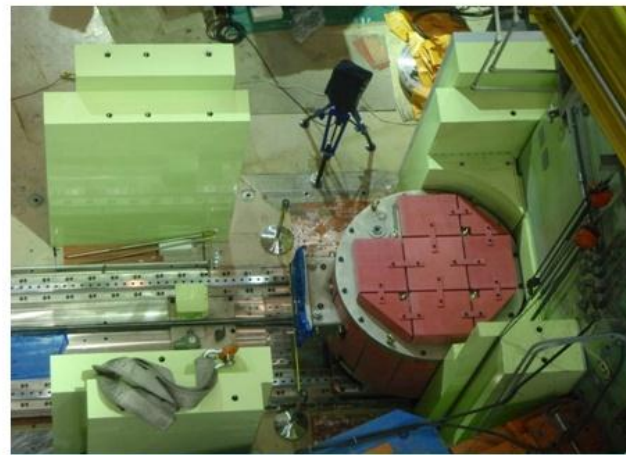
SANS 제거 2008. 8. 7



기존 플러그 제거 08. 8. 28



삼입플러그 설치 08.9.9



주개폐기 설치 08.9.30



조립식 차폐체 설치 08.10. 5

Installation & alignment



2009. 4



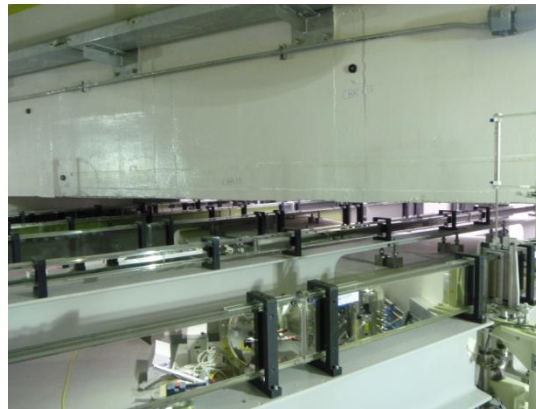
2009. 6



2009. 7



2009. 9



2009. 9



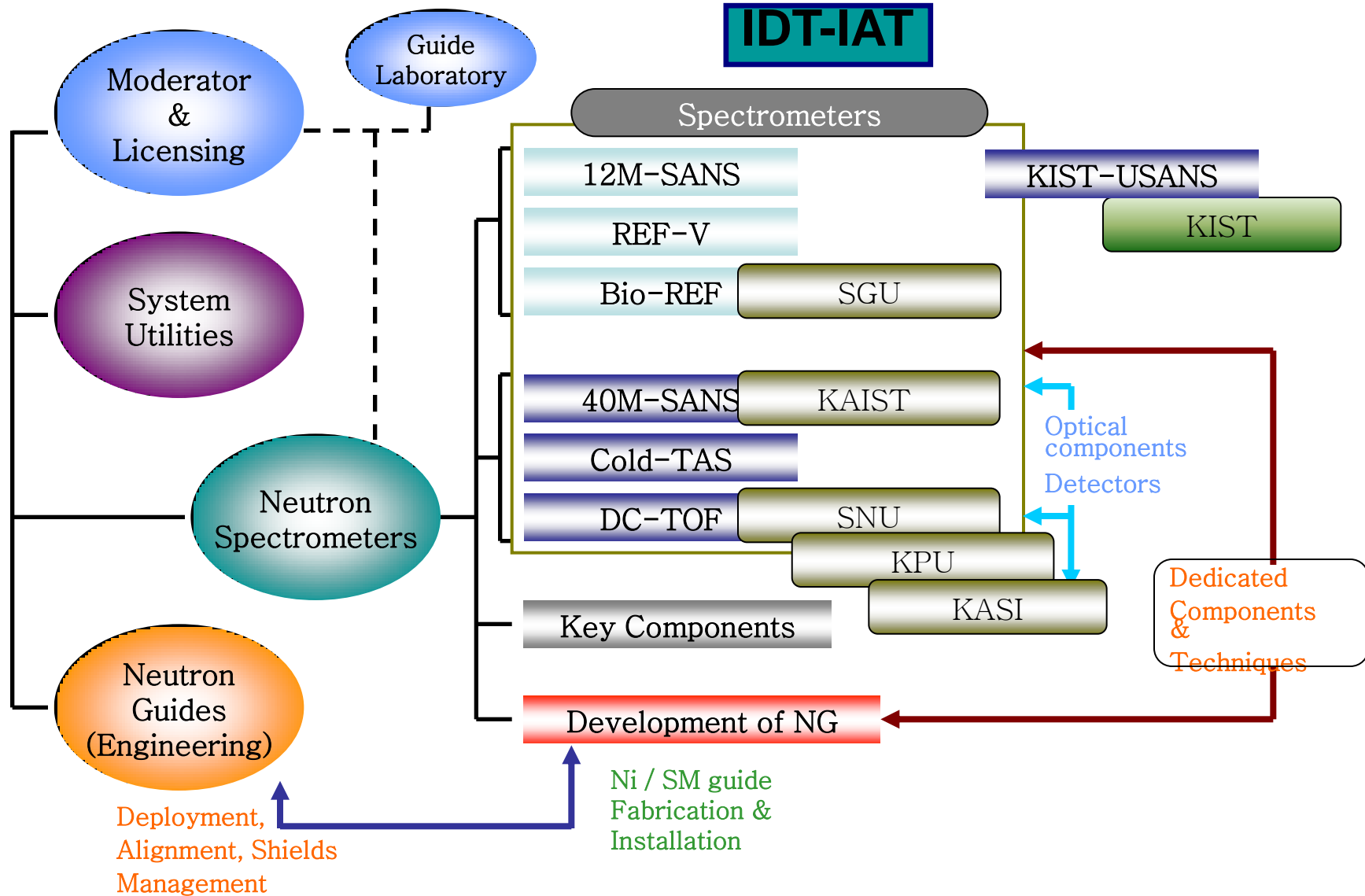
2009.10

➤ HANARO & Thermal Sources

➤ **Cold neutron instruments**

➤ Technical development

Project Structure - NI



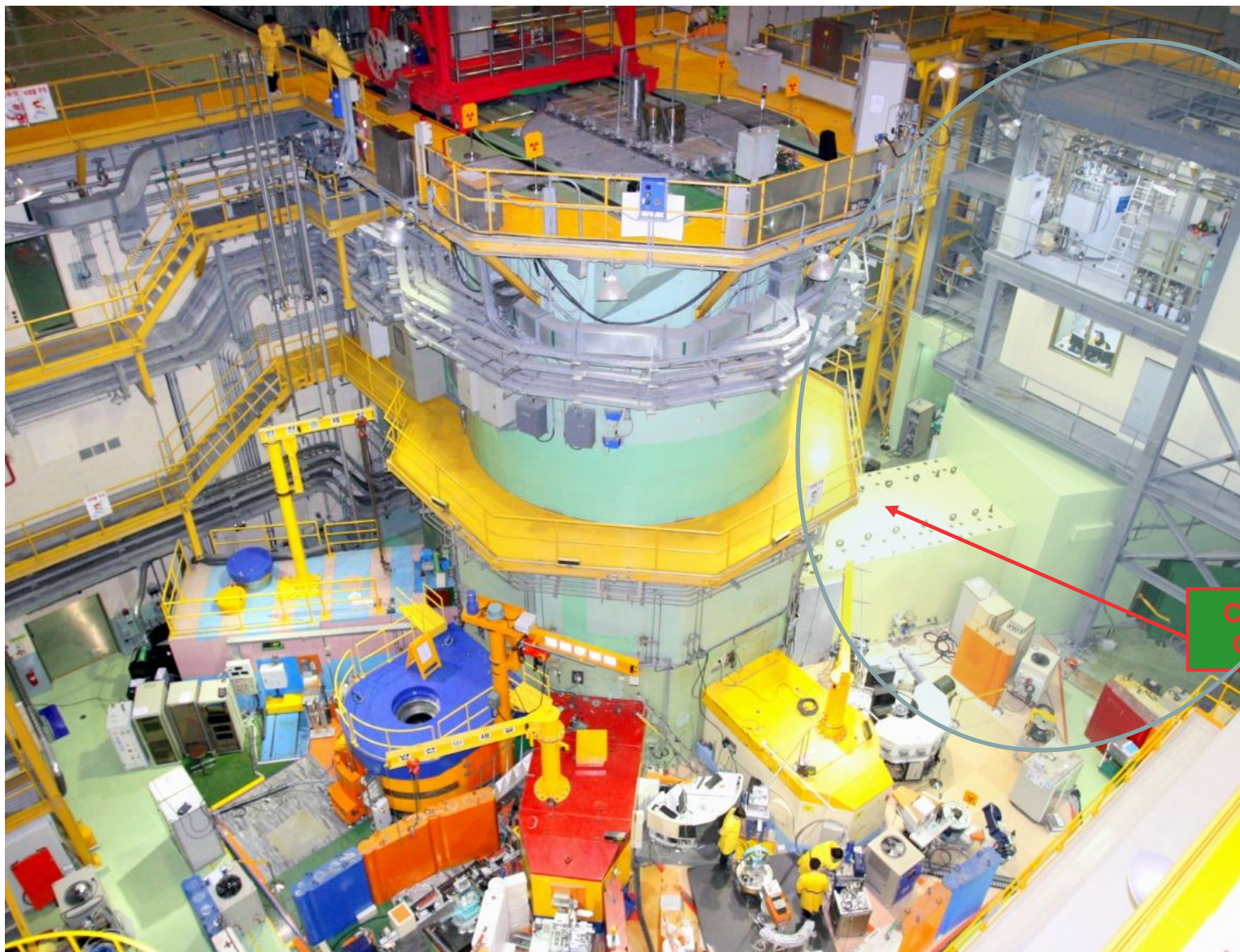
Instruments - before relocation



REF-V

REF-H → Bio-REF

8M-SANS
→ 18M-SANS



CN Port

**Cold Neutron
Guide, 2009**

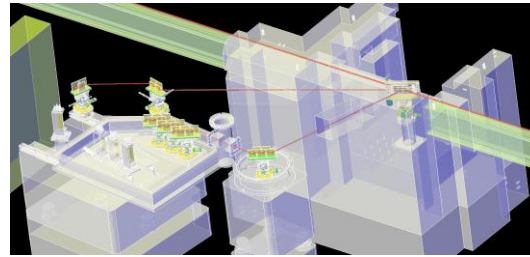
Instruments – new

✓ 40M-SANS

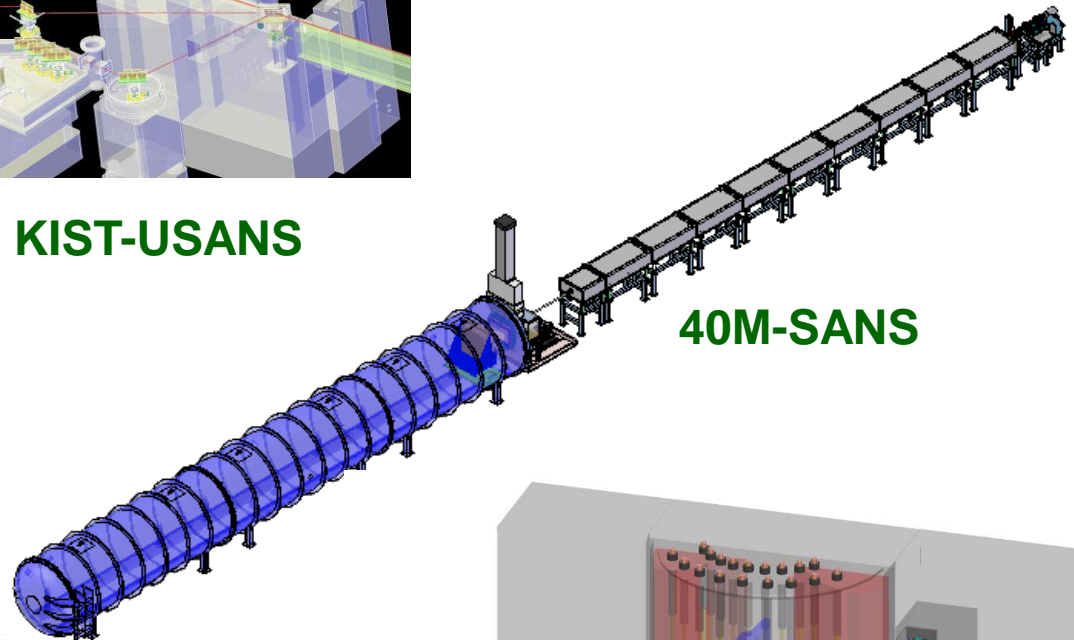
✓ Cold-TAS

✓ DC-TOF

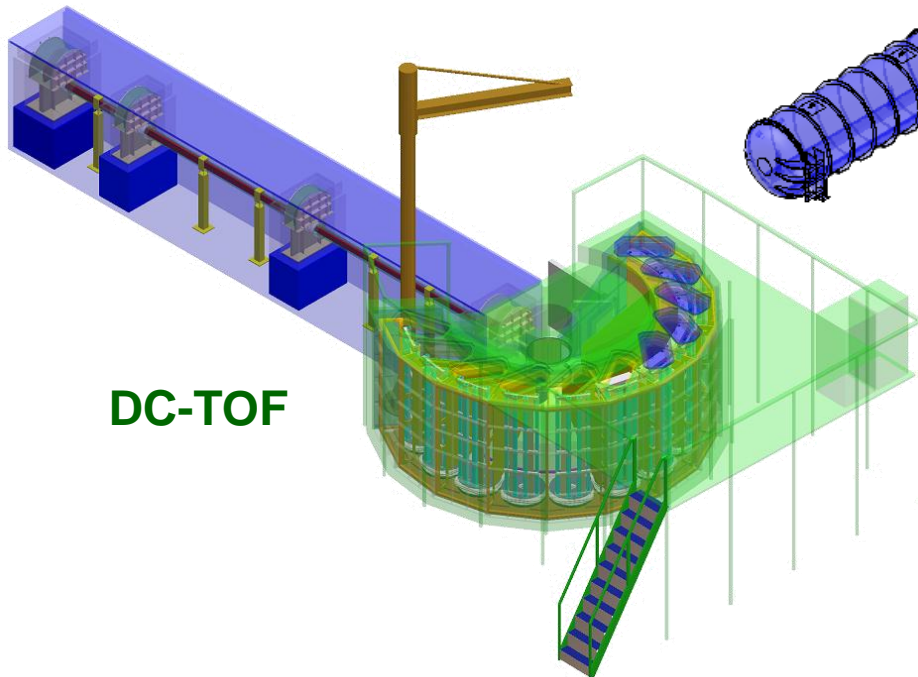
✓ KIST-USANS



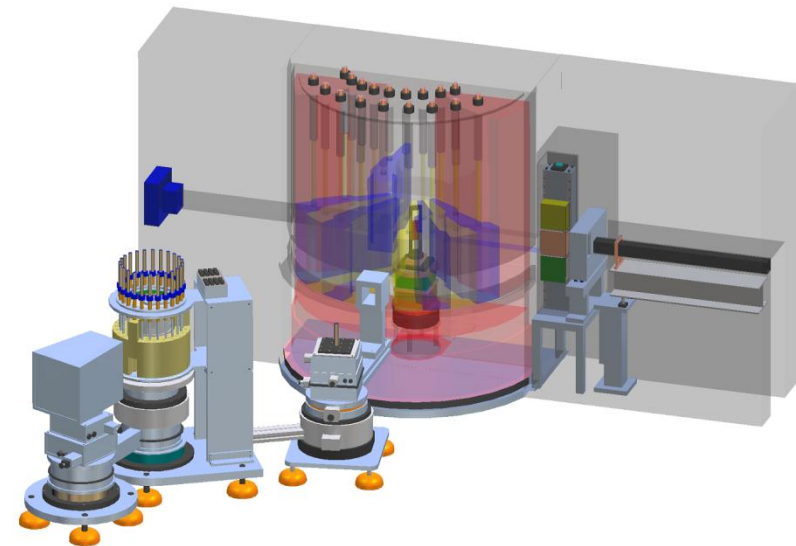
KIST-USANS



40M-SANS

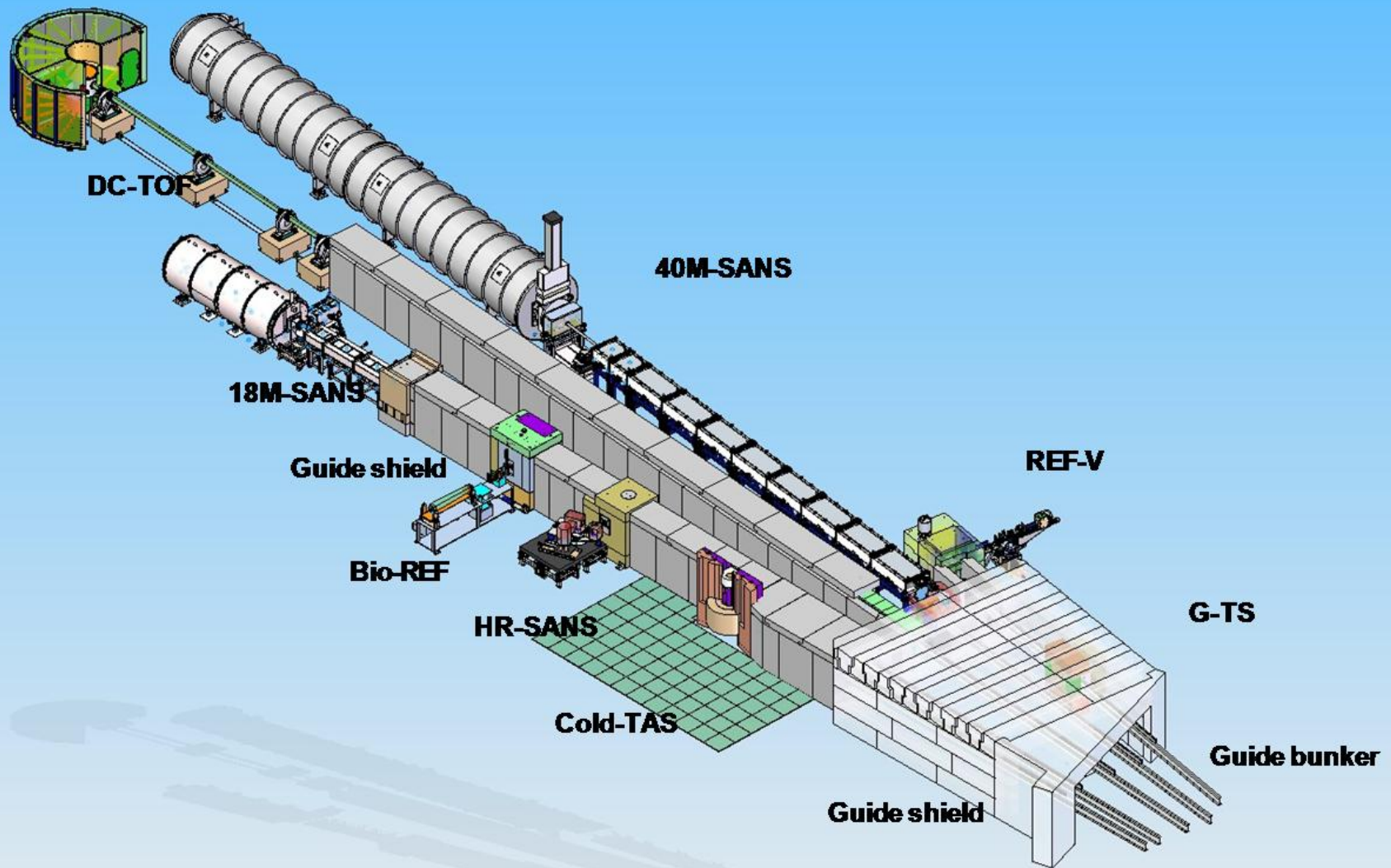


DC-TOF



Cold-TAS

Layout of the Cold Instruments





2008. 11. 6.



2010.04.13.



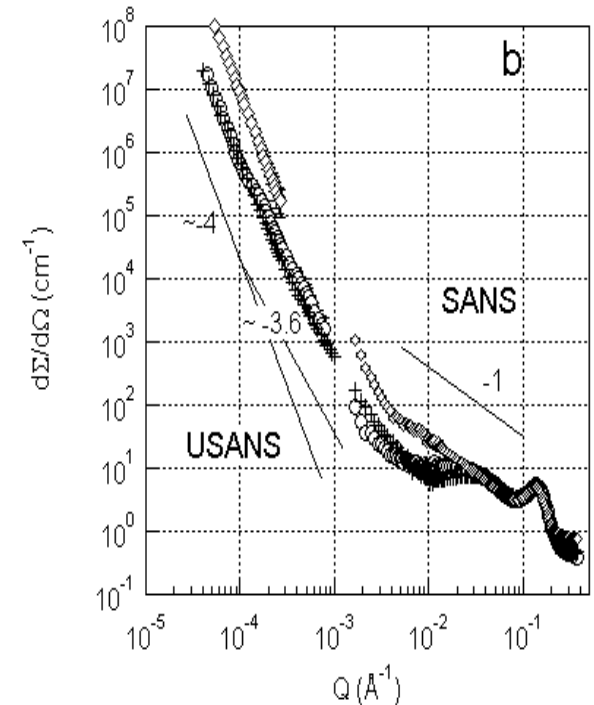
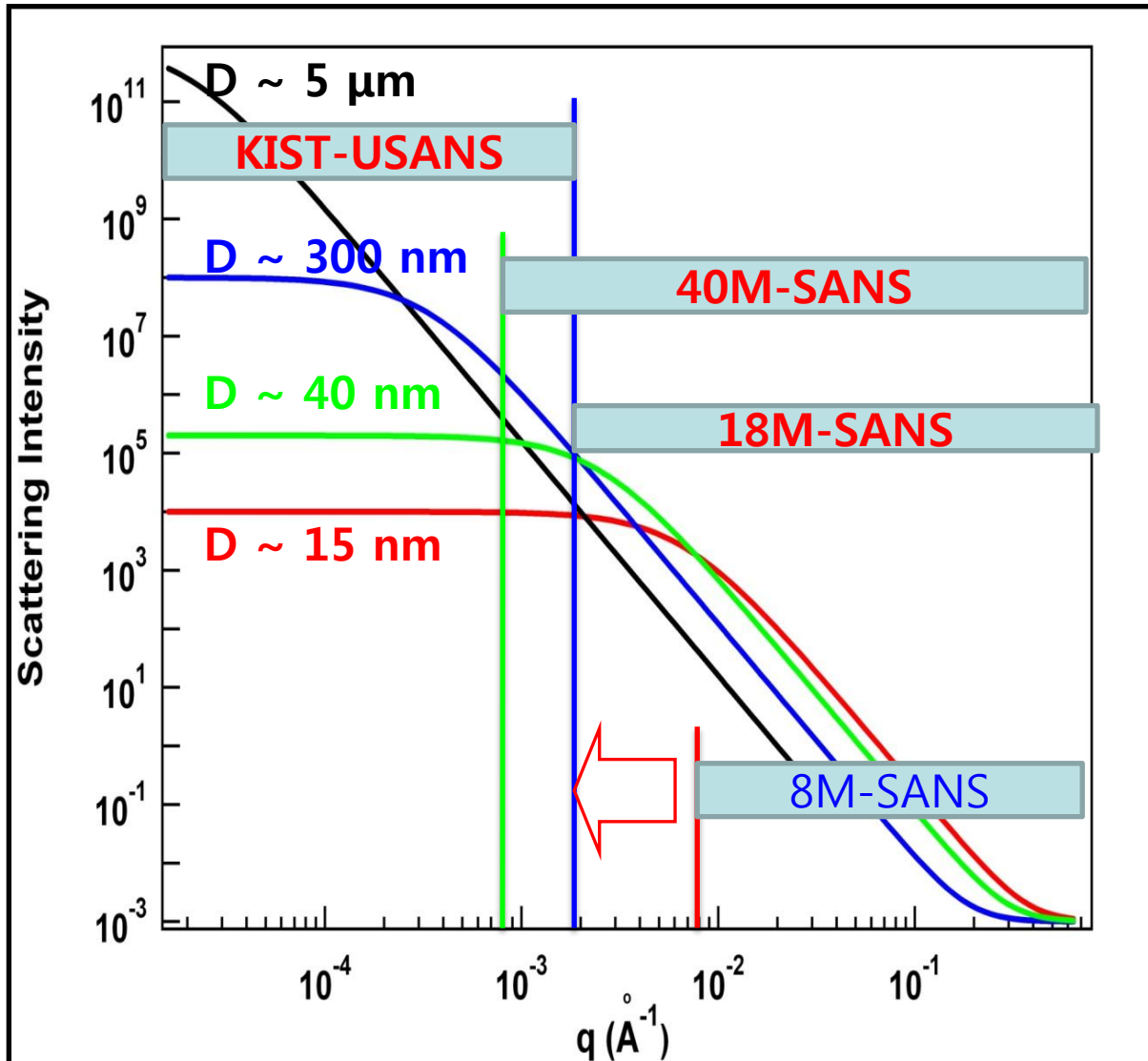
2010.10.13.

Current status as of 2011

- 40M-SANS fully Operational
- 18M-SANS fully Operational
- KIST-USANS Commissioning, final
- REF-V Commissioning, final
- Bio-REF Commissioning, final
- Cold-TAS Commissioning, initial
- DC-TOF under Construction
- G-TS fully Operational

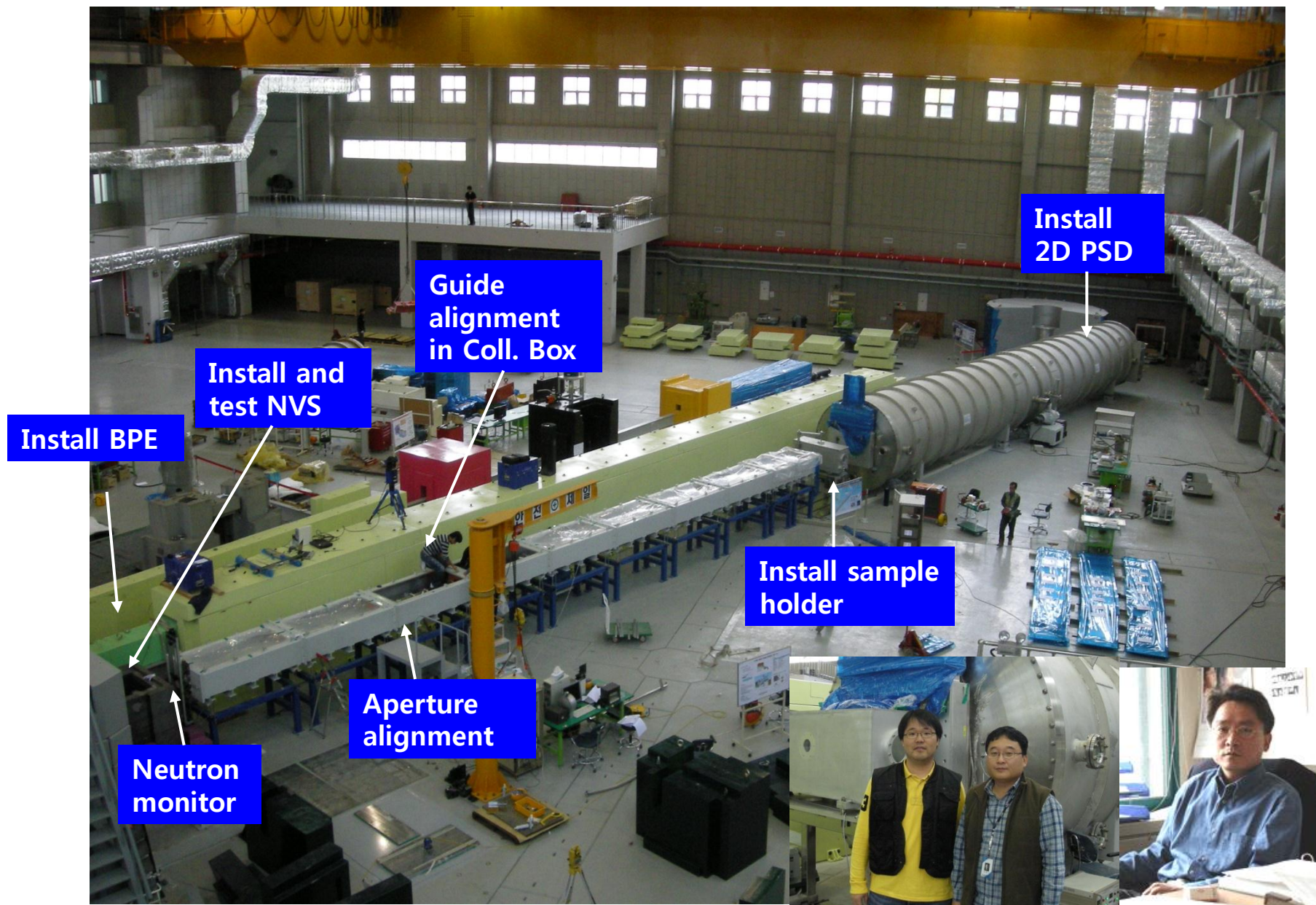
HANARO SANS Q-range

40M/18M-SANS/KIST-USANS



With the thickness of Nafion Membrane
NIST, Macromolecules (2006), 39, 4775

40M-SANS



Main Instrument Parameters

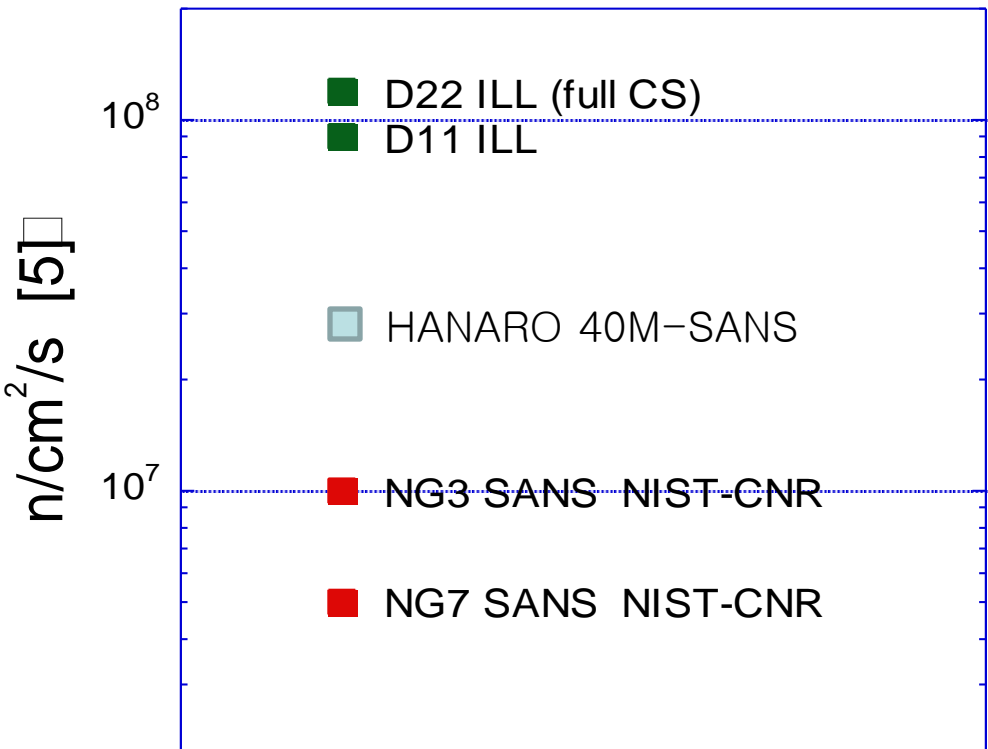
Parameter	Value
Total Instrument Length (m)	40
Detector Dimensions (cm ²)	100 x 100
Detector Resolution (cm ²)	0.5 x 0.5
Detector supplier	ODELRA, 21000N
Velocity selector supplier	ASTRIUM
Max. Selector Transmission (%)	10%
Wavelength range (Å)	4 – 20
Wavelength spread (FWHM, %)	10 – 20 (or wider)
Removable guide cross section (cm x cm)	5 x 5
Guide coating	Ni
Source to sample distance (m)	2 – 20 (steps : 2m)
Sample to detector distance (m)	1 – 20 continuously (Actually 1.1 – 19.8)
Max. detector offset (cm)	50
Sample diameter (mm)	5 – 25
Q-range (Å ⁻¹) (with lenses)	0.001 – 1.0 (>0.0007)
Neutron polarizer	YES(to be installed)
Refractive Focusing Optics	YES(to be installed)

Calibration

- Standard sample, AgBe
- NVS rpm speed
- NVS tilting
- Spatial resolution by Pin-hole measurements
- Deadtime measurements
- Comparison with old data using same sample and other instruments

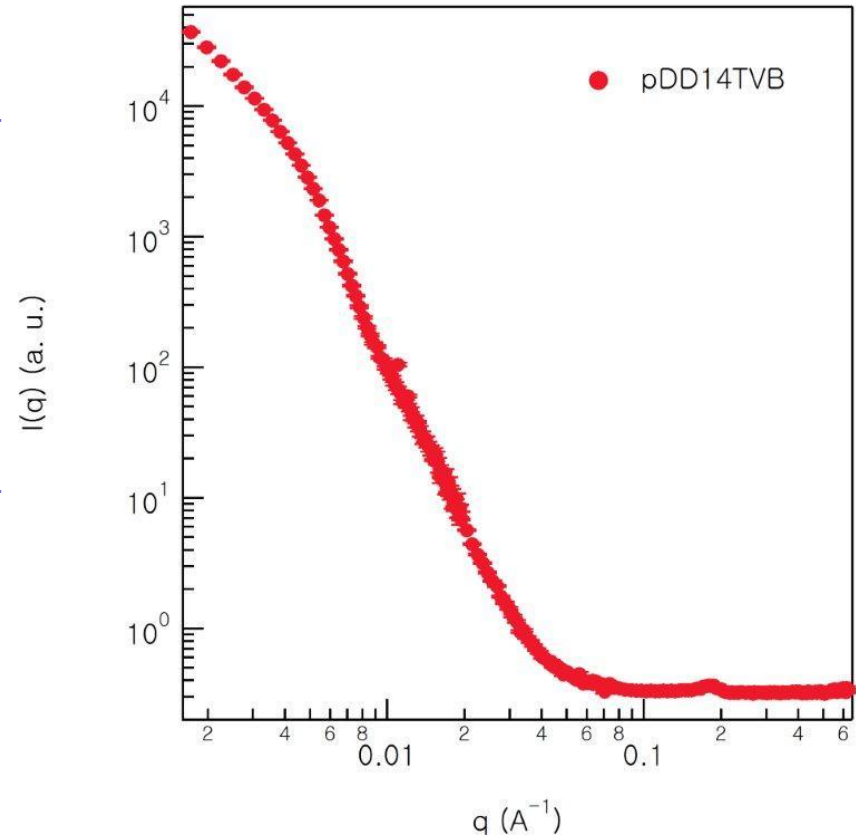
Neutron Flux at Sample Position

Neutron flux at sample position



Wavelength of 5 Å
Collimation length of 1.7 m

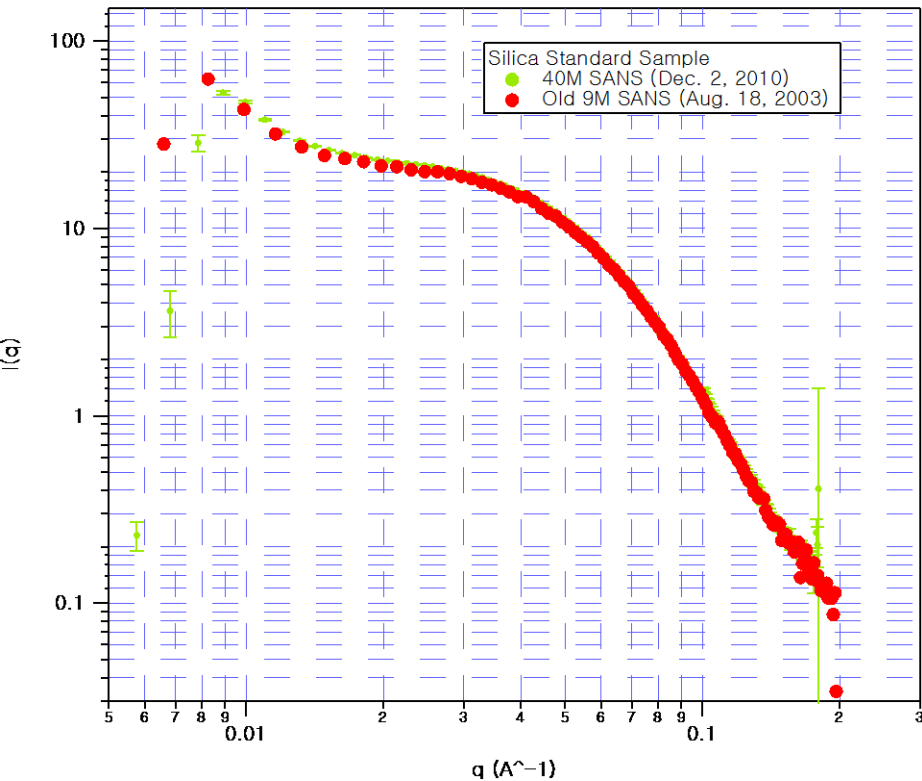
SANS data of micelle



Wavelength of 6 Å
SDD = 19.85m, 5m, 1.16m
Q range = 0.0017 – 0.7 Å⁻¹

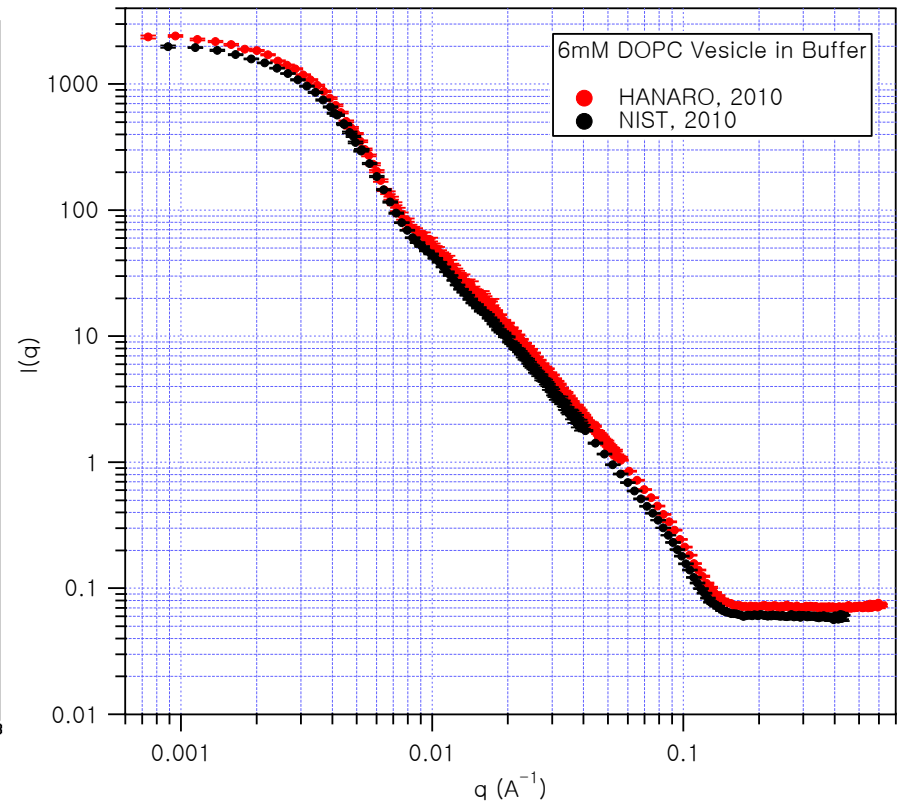
Comparison of SANS Data

Old & New HANARO SANS Instruments



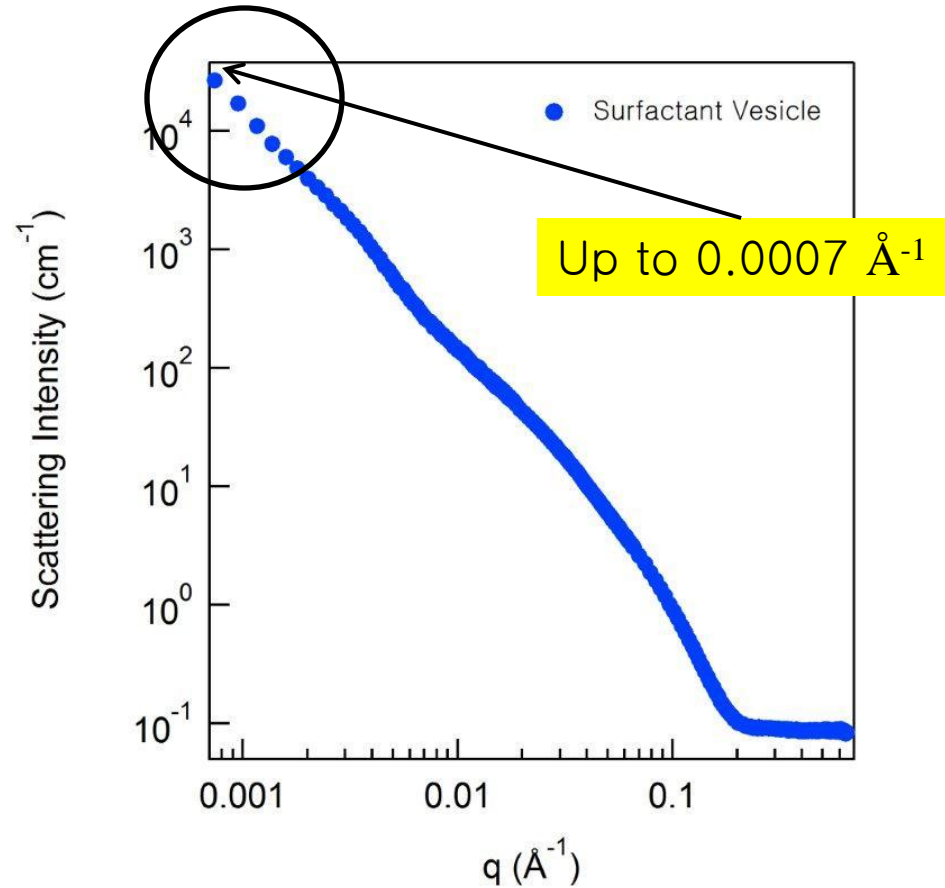
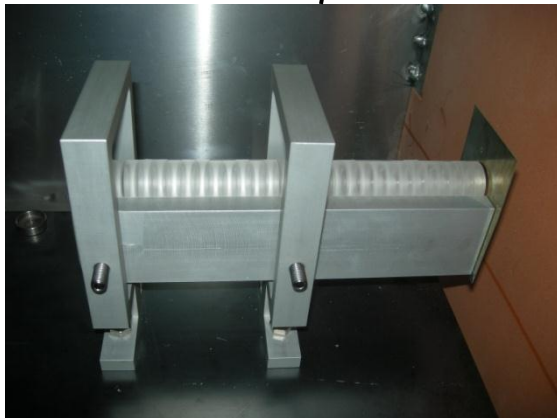
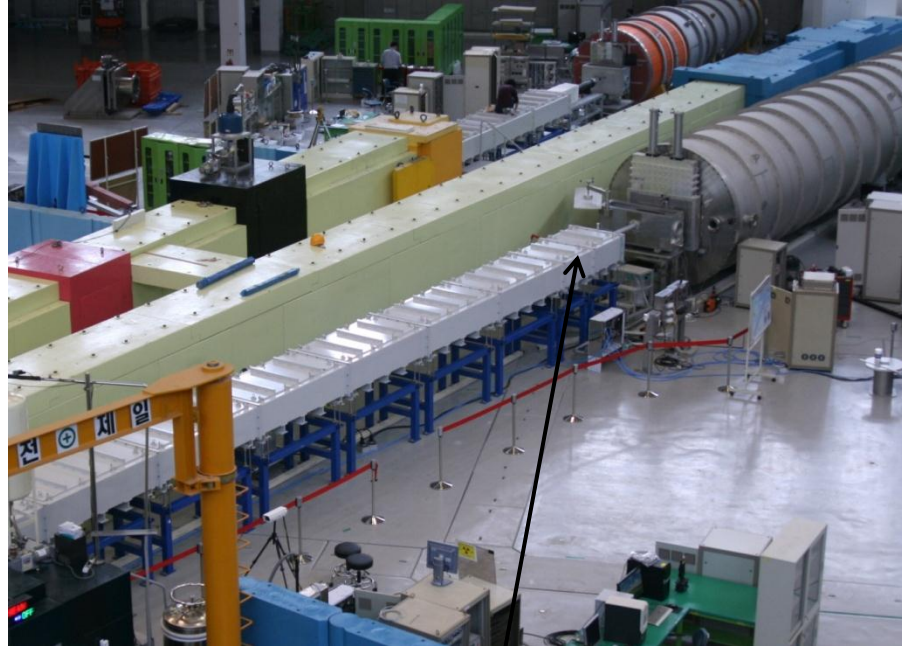
- Both are absolutely calibrated with Silica Standard

HANARO & NIST NG-7 SANS Instruments



- NIST data are absolutely calibrated with using direct beam method

MgF2 Focusing Lenses

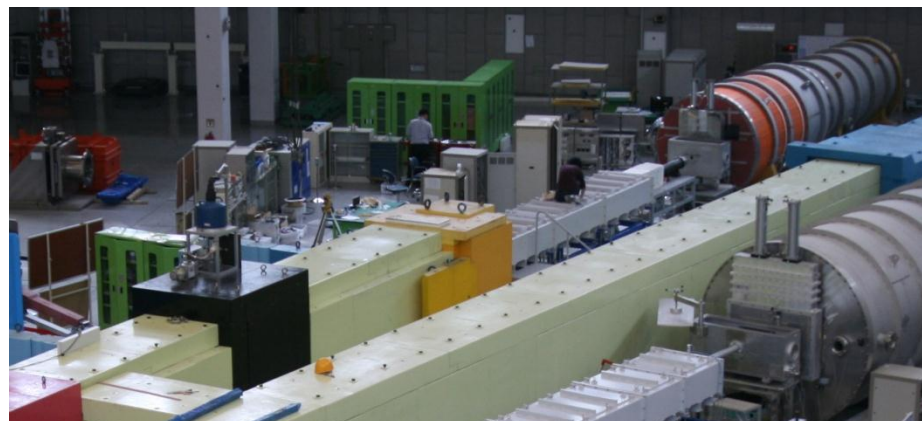
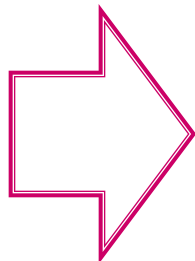


Wavelength of 7.49 \AA for lens, 6 \AA
SDD = 19.85m (lense), 5m , 1.16m
Q range = $0.0007 - 0.7 \text{ \AA}^{-1}$

18M-SANS

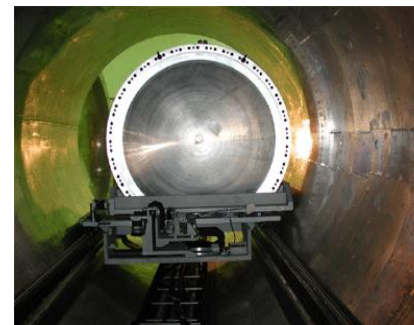


8M-SANS at Rx Hall(2001)

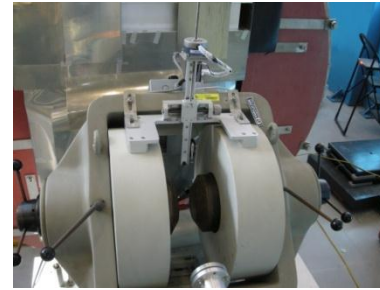
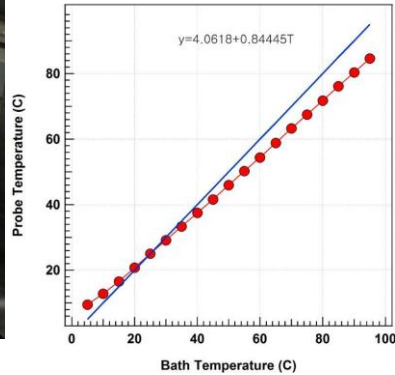
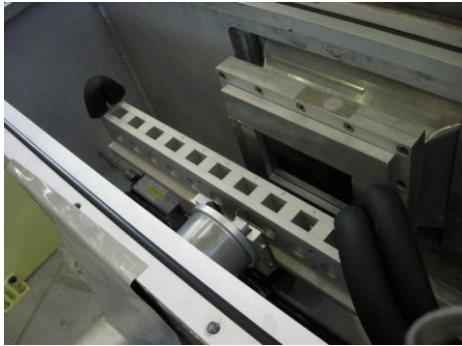


18M-SANS at guide hall (2011)

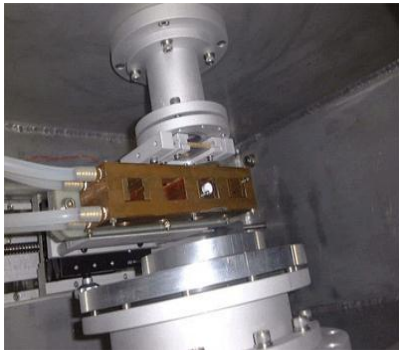
- Location : CG4B guide
- Total length : 18M
- Monochromator : mechanical velocity selector (DORNIER)
 - . Transmission : ~ 90%, **FWHM: ~ 12 % (normal)**
- Wavelength : **4 - 11 Å**
- Collimation : Ni -coated mirror
 - . Length: 9m (three steps), beam size : 5cm x 5cm
- Measureable Q range : **0.002 – 0.7 Å⁻¹**
 - . size : 1 ~ 100nm
- SDD: 1.3 ~ 9 m (variable)
- Detector : **2D-PSD (ORDELA 2600N)**
 - . Active area : 64 cm x 64 cm, resolution : 0.5 cm x 0.5 cm
- Neutron polarizer)/lens system



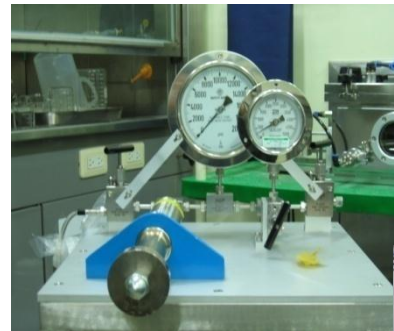
Sample environments



- Electromagnet
 - Gap : 0.165-18.42 cm
 - Field : max 1.5T
 - Type : Horizontal



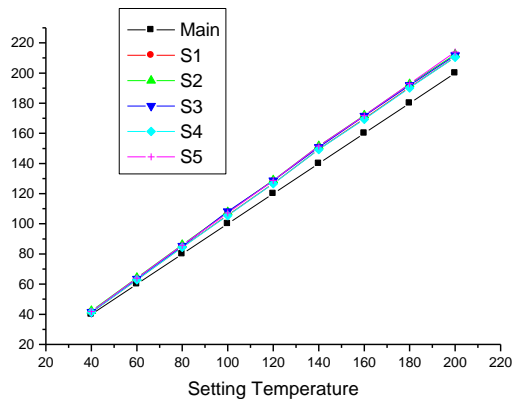
- Circulation Bath
 - Bath volume : 30L
 - Tem. Range : -10°C ~ 90°C
 - Control : PID control with Pt-100Ω
 - Cooling capacity : 550kcal/Hr



- Pressure/temperature
 - Pressure : 30,000PSI (measured < 20,000 PSI)
 - Tem. Range : RT ~ 250 C
 - Window : Sapphire



- Heating block
 - Tem. Range : RT ~ 250°C
 - Control : PID control with Pt-100Ω

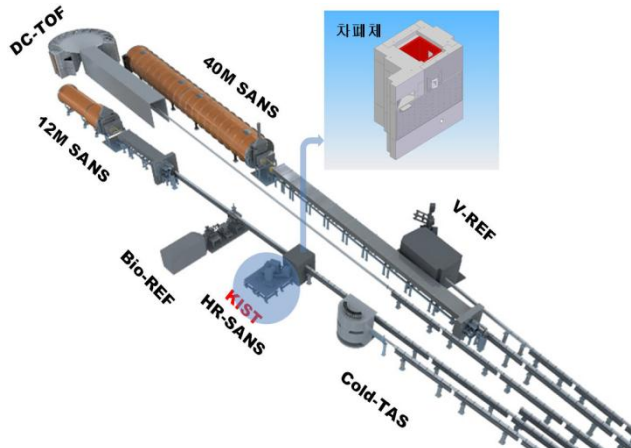
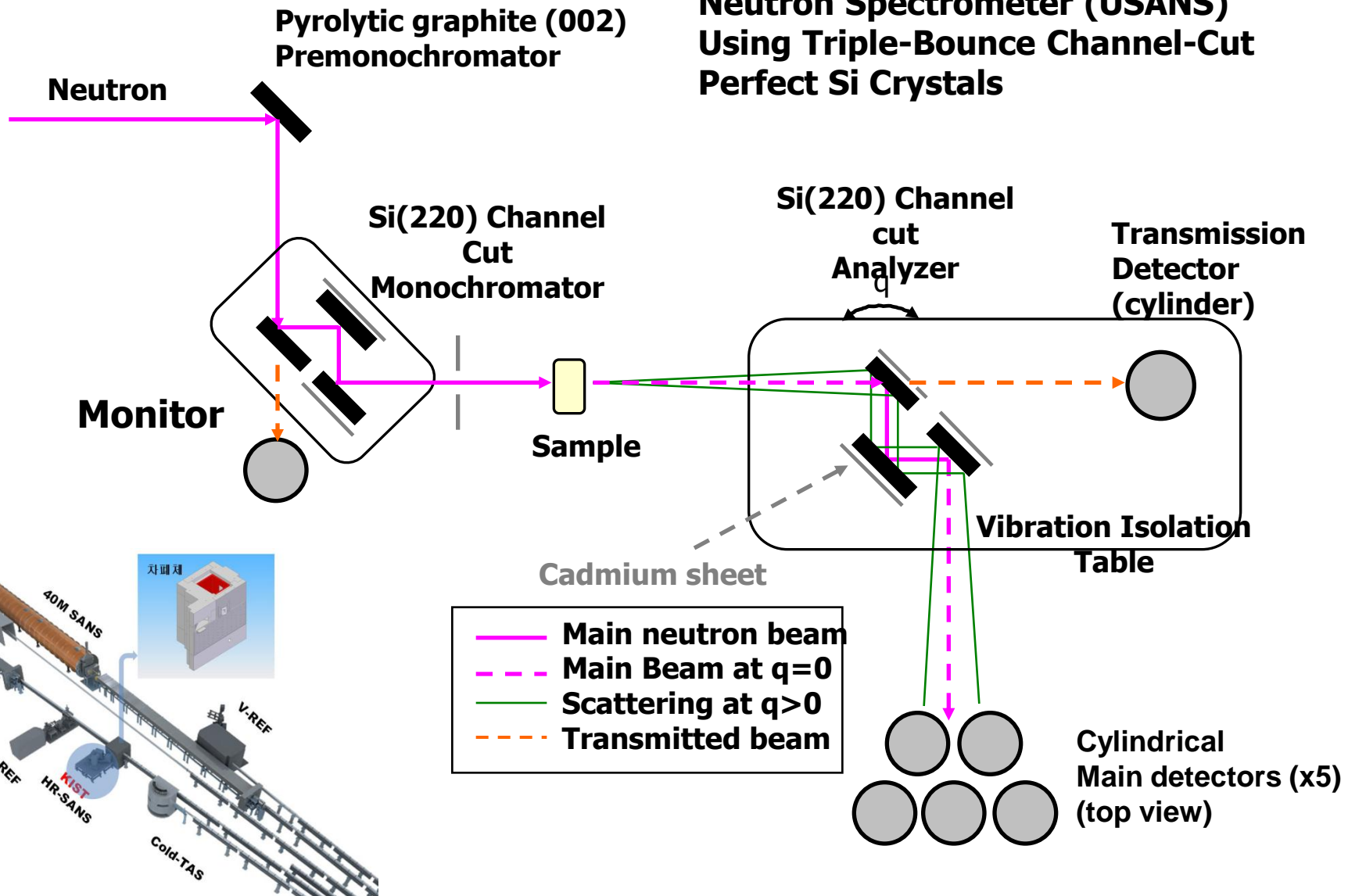


- Furnace
 - Tem. : RT ~ 600 C
 - Window : Sapphire
 - Heater : Halogen

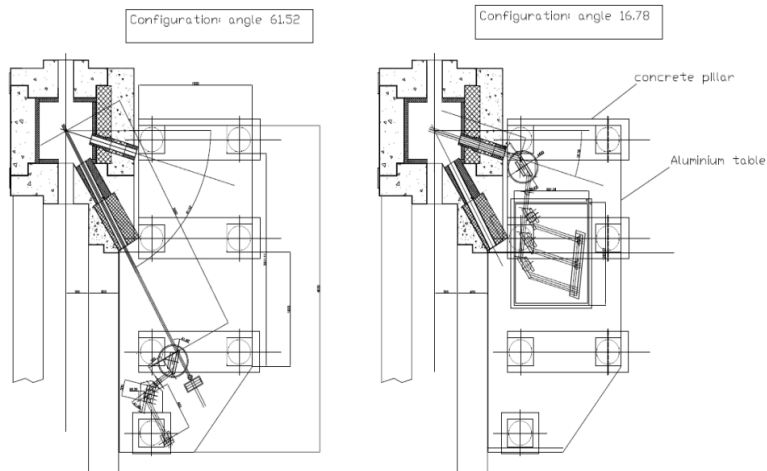


KIST-USANS

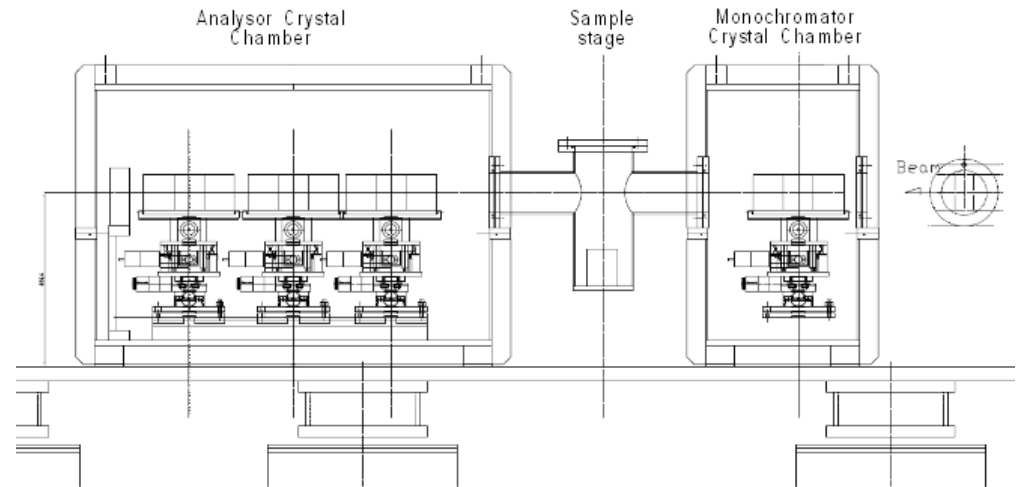
Bonse-Hart-Type Ultra Small Angle Neutron Spectrometer (USANS) Using Triple-Bounce Channel-Cut Perfect Si Crystals



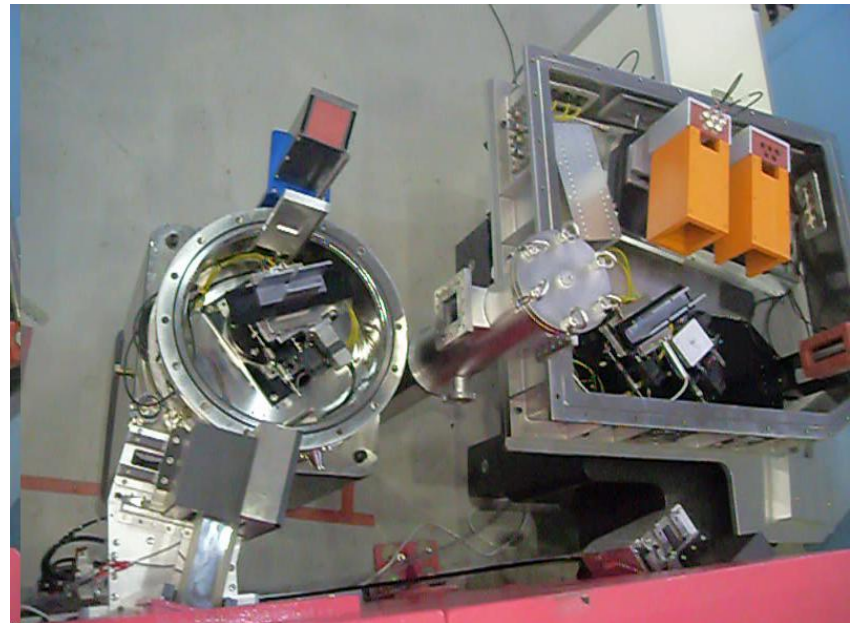
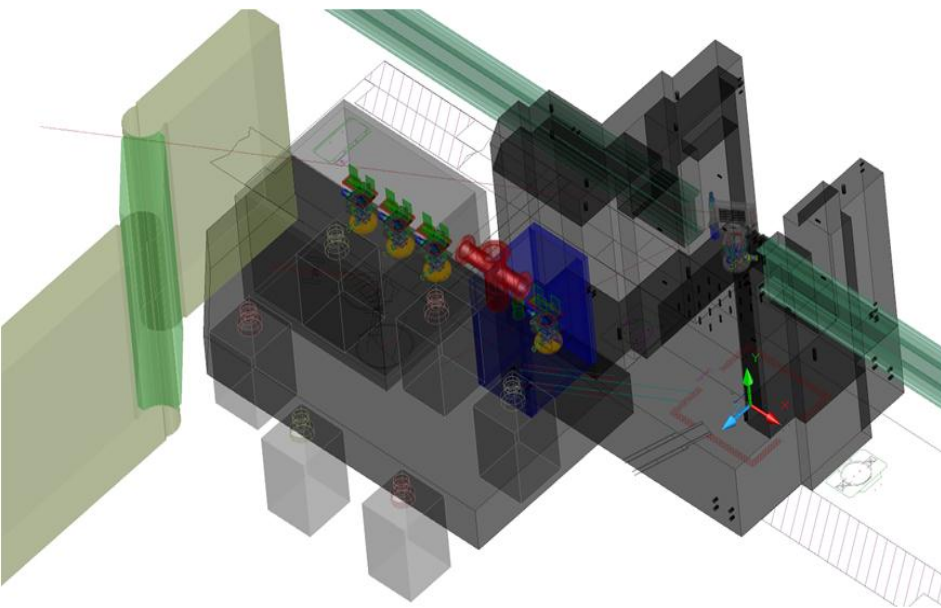
KIST-USANS



Beam Ports for 4 A and 2 A



Monochromator and multiple Analyzers



Neutron techniques & sample environments on steel research

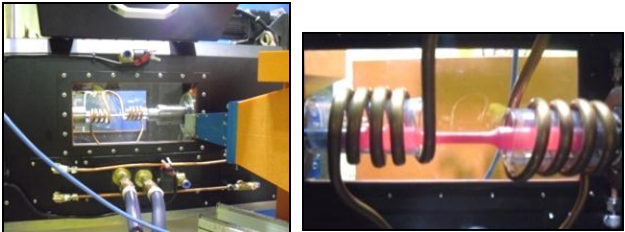
In-situ measurements



High temperature furnace (~1,600°C)



Loading device for Four Circle Diffractometer



Loading device under high temperature (20KN + 800C)

Residual Stress

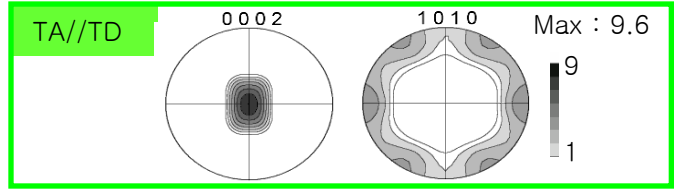


Residual Stress Instrument

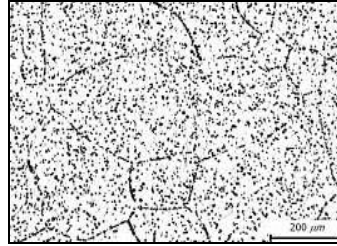
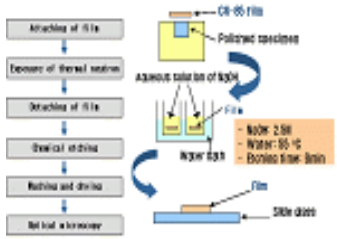


- Measureable sample depth**
- 1) Steel: 55 mm
 - 2) Stainless steel: 50 mm
 - 3) Aluminum: 100 mm

Texture & simulation

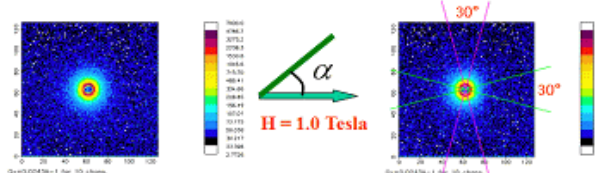


Texture measurement and simulation



Measurement of Boron distribution by Particle Tracking Autoradiography(PTA)

Characterization of nano-sized precipitates by SANS



(a) BA, FET 878°C

(b) BF, FET 875°C

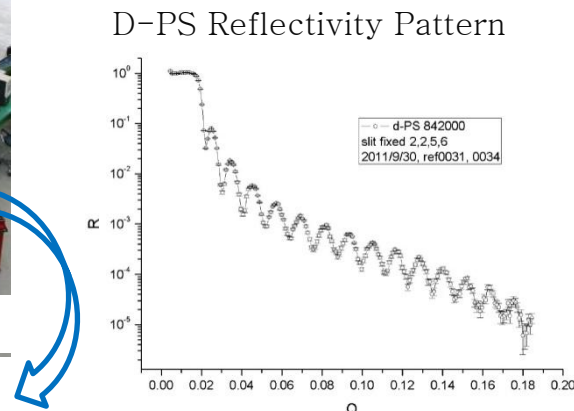
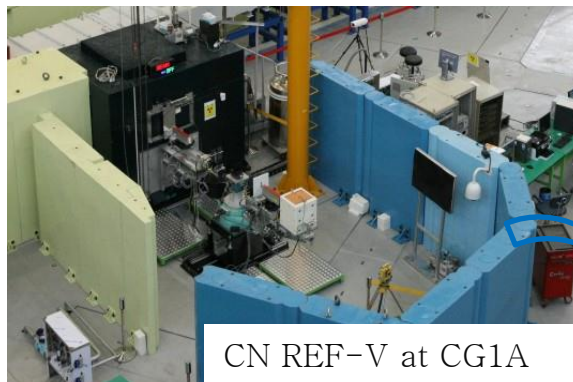
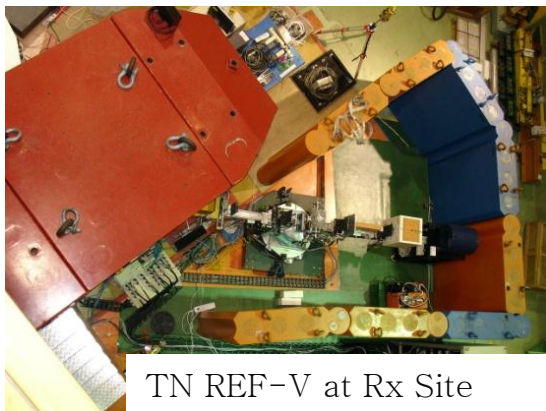
SANS spectra in steel samples

REF-V



REF-V current status

Completion of Instrument Relocation & Performance Test



Main Application Field

Solid Thin Film

Polymer Films, Dielectric Thin Film, Multilayer Mirror, Metal Thin Film, Hard Carbon Film,

Surface Magnetism

Ferromagnetic Film, Magnetic Multilayer, Spin Valve Structure

Sample Environment Facility

High Temp Chamber : ~650 K
Magnetic Field : 0.3 T, EM
Low Temp. CCR : > 10 K(plan)
Other : Cryo-Furnace (plan)

Instrument Characteristic & Performance

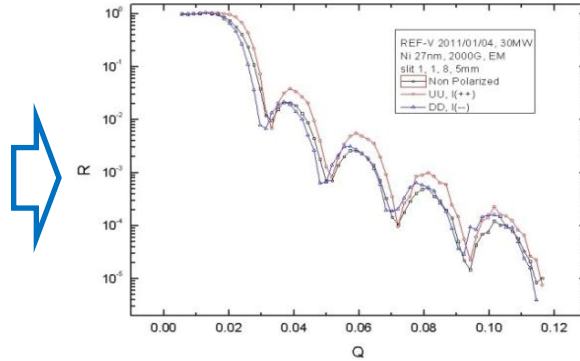
Item	Characteristics
Monochromator Wavelength Resolution Filter system Flux(sample)	Vertical focused PG(002) 4.75 Å, $2\theta_M=90^\circ$ $\Delta\lambda/\lambda < 1.0\%$ LN ₂ Cooled Be $\sim 6.0 \times 10^5$ n/cm ² /sec
Single detector 1-D PSD (plan)	He3.6 atm. 8x12cm ² , efficiency 90% at 4 Å
Polarizer, Analyzer Spin flipper Polarization	Fe/Si SM(m=3) Mezei type, FR > 95% P = > 95%
Q Region Min. reflectivity	0.003 ~ 0.3 Å ⁻¹ 10 ⁻⁷

REF-V current status

The Performance Test of PNR Tool

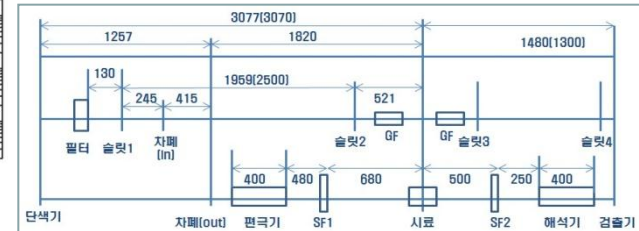


PNR Measurement with CN REF-V



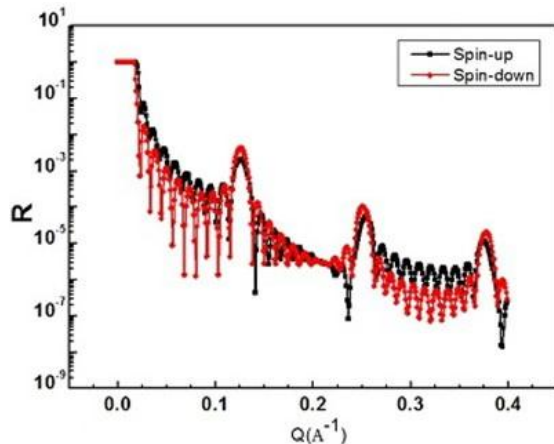
PNR Pattern of Ni Thin Film

Instrument Polarization Ratio : $P > 95\%$
 Minimum Sample Size : $> 10 \times 10 \text{mm}^2$
 Maximum B Field : 0.3T
 ICP : GUI mode, Labview

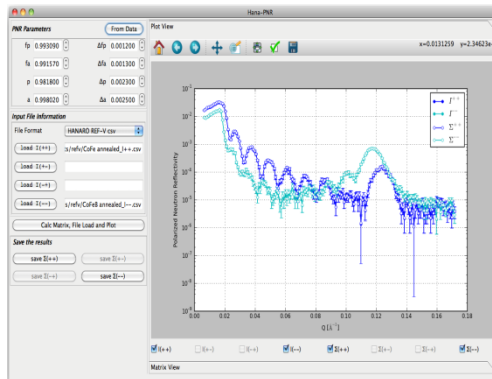


Instrument Beam Geometry

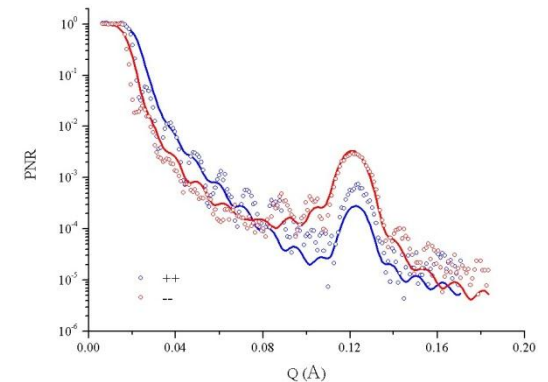
PNR Measurement of $(\text{CoFeB/MgO})_{10}$ & $(\text{CoFe/MgO})_{10}$ Thin Film Under Analysing of Measurement PNR Pattern : Magnetic Structure of Thin Film



PNR Simulation of CoFeB Thin Film

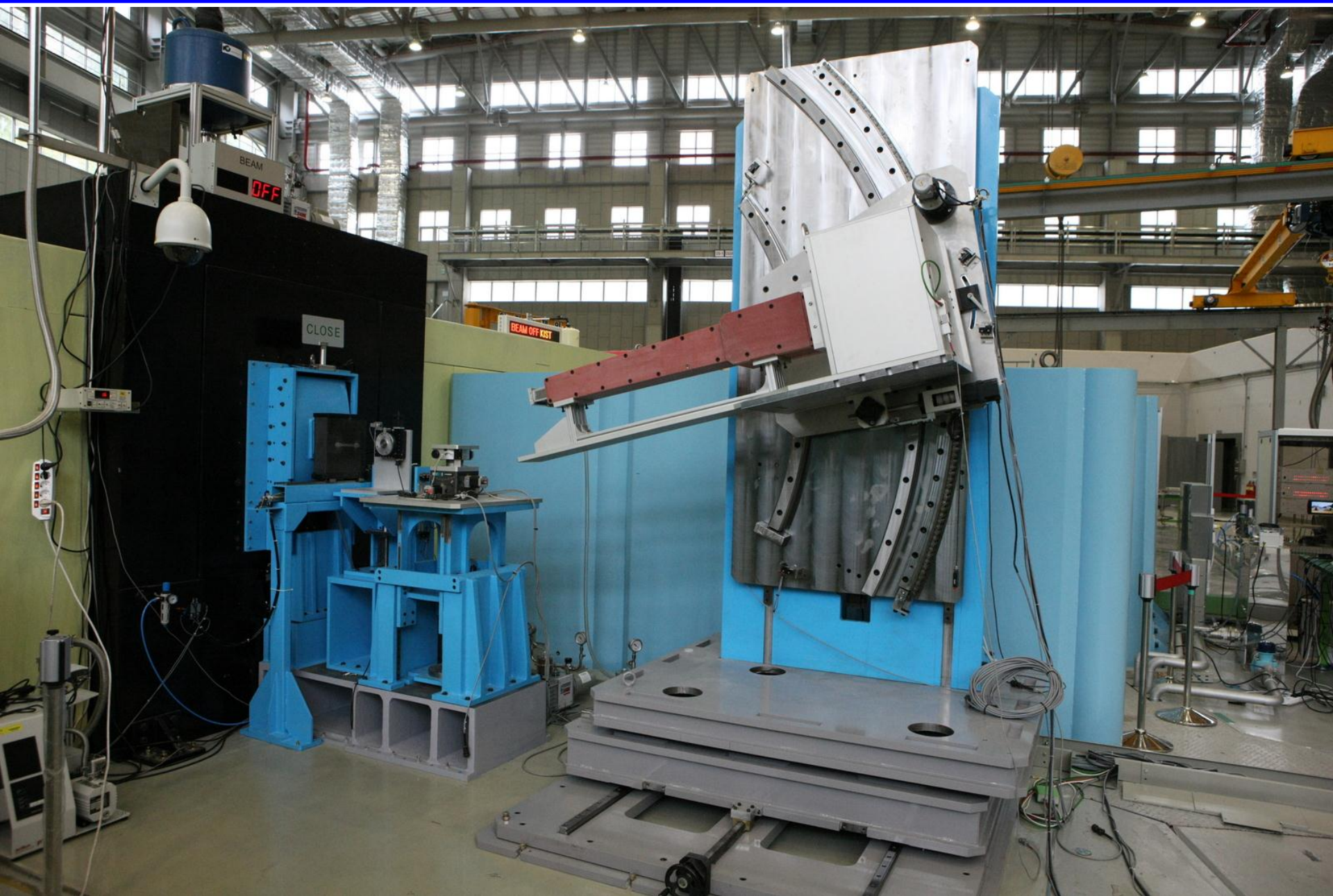


PNR Pattern Reduction



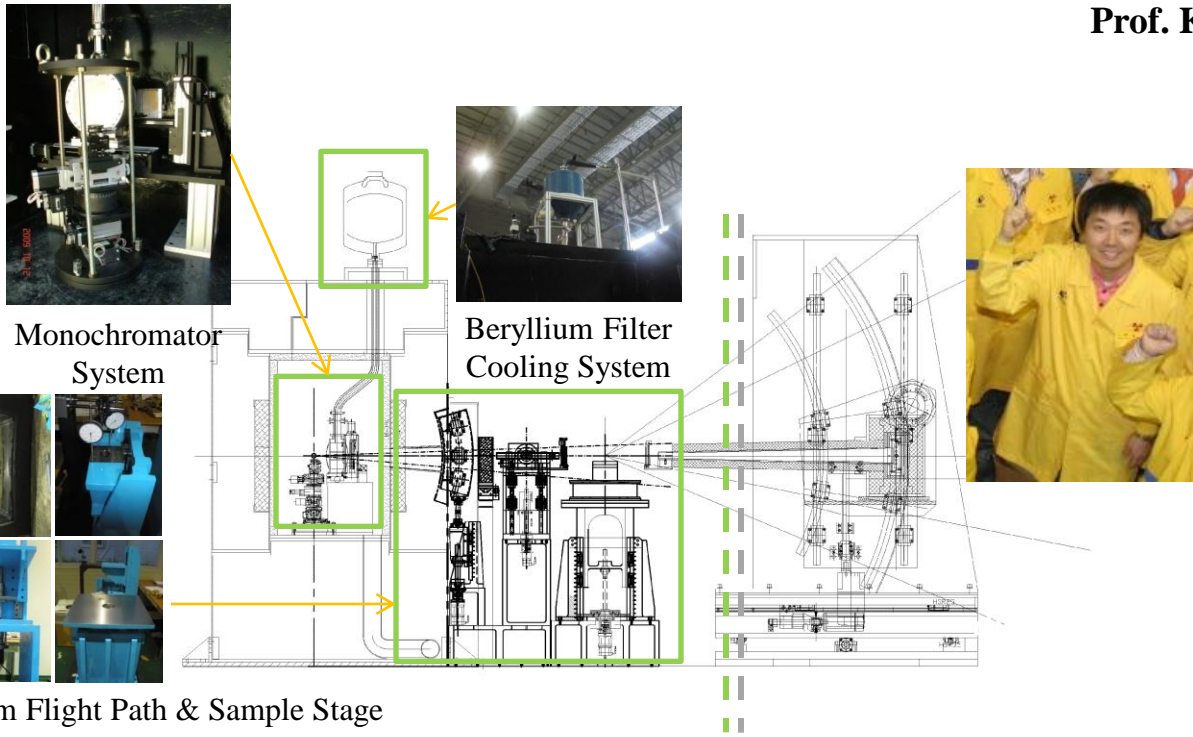
CoFe/MgO Thin Film : PNR Pattern
 Annealed State, $B=400\text{G}$, $I(++)$, $I(--)$

Bio-REF



Bio-REF

Prof. K.W. Shin (Sogang Univ)

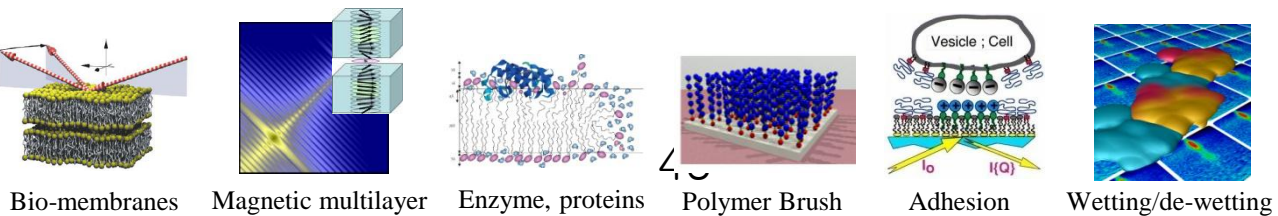


SPECIFICATIONS

Monochromator-to-sample distance	2 m
Sample-to-detector distance	2 m
Sample Area	500 mm ²
# of monochromators	1 Set (4 ea)
Filter	Beryllium(Cooled)
Q _z range (Liquid) (Solid)	0.002 - 0.6 Å ⁻¹ 0.002 - 0.25 Å ⁻¹
Wavelength	4.75 Å
Measurements	Solid/Liquid Air/Liquid Air/Solid
Minimum reflectivity	1 X 10 ⁻⁸
Flux	8.0 X 10 ⁶ n/cm ² /sec
Detector (Liquid) (Solid)	2D PSD Point type
Sample environments	Temp, Press Cell Liquid Cell, LB
Strategies	Under construction

* Applications in Nanotechnology & Biotechnology

- Nano-structured polymer thin films
- Polymer/metal nanostructures
- Nano-porous materials characterization
- Thin Films at high pressure
- Bio mimetic materials
- Bio mimetic materials
- Bio mimetic materials
- Langmuir monolayer characterization.
- Poly-electrolytes at the air/water interface
- Wetting transition on water surface
- Protein (DNA) adsorption in solution.



Bio-membranes Magnetic multilayer Enzyme, proteins Polymer Brush Adhesion Wetting/de-wetting

Bio-REF Current Status

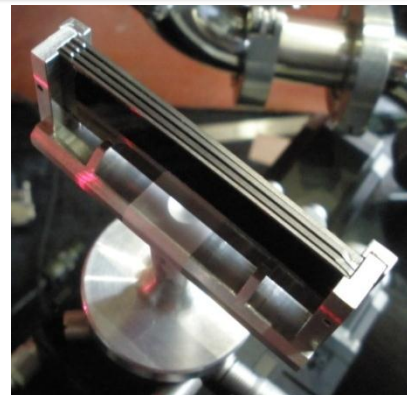
Completion of Instrument Installation



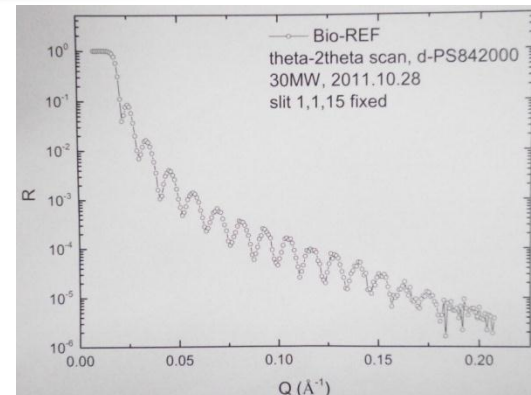
Bio-REF at CNLB site



Inner Side of Bio-REF

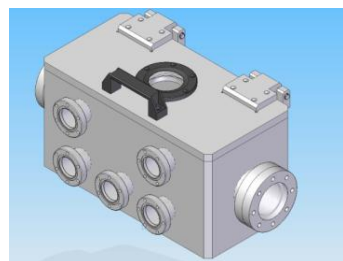


Monochromator

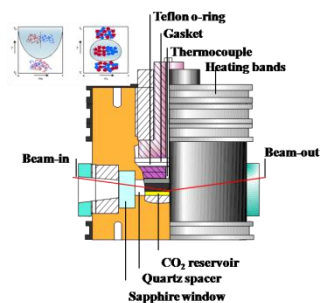


D-PS reflectivity Pattern

Sample Environments



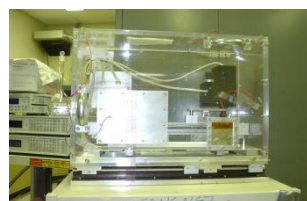
Temp. Chamber



Pressure Chamber



Neutron Cell



LB-Trough

Instrument Characteristic & Performance

Item	Characteristics
Monochromator	Pyrolytic graphite (002); 0.4° mosaic
Wavelength	4.75 Å
Resolution	$\Delta\lambda/\lambda < 2.0\%$
Filter system	LN ₂ Cooled Be
Single detector	³ He-detector
Count rate	< 3MHz
SDD(Sample-to-detector distance)	2 m
Q-range	0.005 to 0.23 Å ⁻¹ (Liquid surface) 0.005 to 0.6 Å ⁻¹ (Solid surface)

Cold-TAS



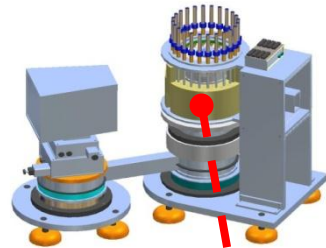
Cold-TAS



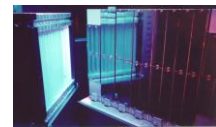
C&DAQ SPICE



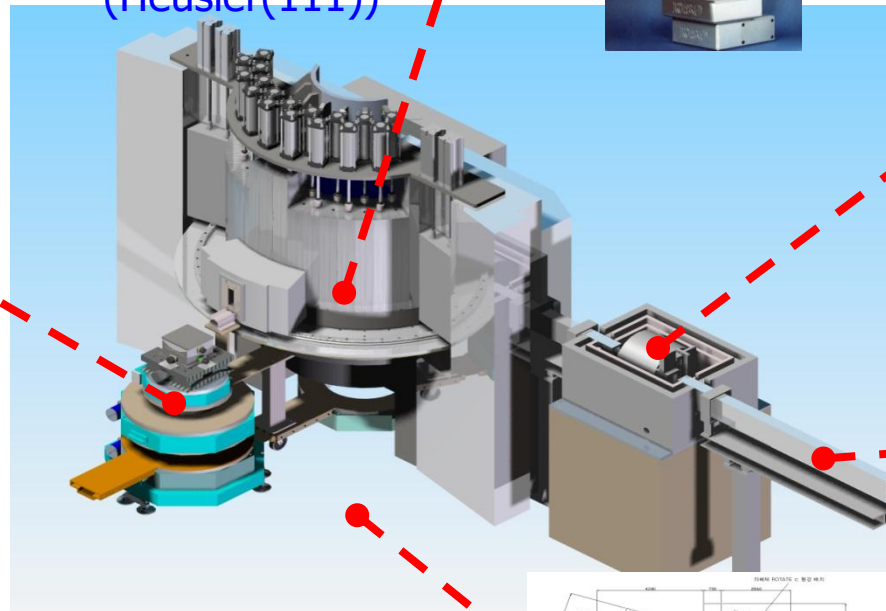
Sample Table



Analyser/Detector
(Heusler Analyser, PSD)



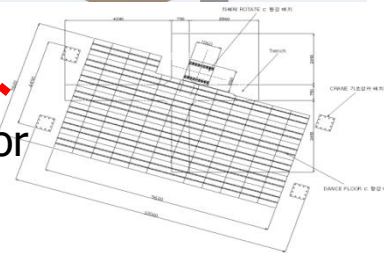
M_Shield
HOPG Monochromator
(Heusler(111))



Beam Filter
(NVS)

NG, CG5
Super-
mirror ,m=2
5cm W x 15cm H
R= 1500m

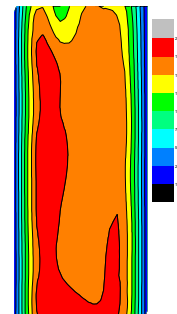
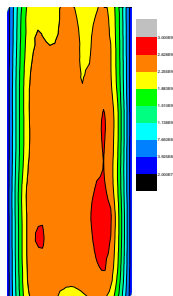
Dance Floor



Cold-TAS

Guide, CG5	Super-mirror $m = 2$, In-pile Straight Section, ~ 5 m Curved Guide, ~ 26 m w/ $R = 1500$ m Straight Guide before the Instrument, ~ 16 m
Filters	Neutron Velocity Selector before Monochromator Be, BeO before Analyzer (Future, if needed.)
Monochromators	Vertically Focusing Monochromators PG(002) and Heusler(111) Doubly Focusing Monochromators (Future, if needed.)
Monochromator-Sample Distance	Up to 2 m
Collimation C1	Soller Collimators, 20', 40', 80'
Beam Height at the Sample Table	Up to 1.5 m
Sample-Analyzer Distance	Up to 1.0 m
Collimation C2	Soller Collimators, 20', 40', 80' & Radial Collimator
Analyzers	Horizontally Focusing Analyzers w/ Fixed Vertical Focusing PG(002) and Heusler(111)
Analyzer-Detector Distance	Up to 0.5 m
Detectors	5 cm Tube Detector 25 cm wide Position Sensitive Detector

Cold-TAS: flux



	Simulated Flux	Center of Mass	Measured Thermal Flux	Converted Flux
After the Primary Shutter	5.57×10^9	3.82		
Front of the 2 nd Shutter	2.84×10^9	4.89	8.16×10^9	3.00×10^9
Front of the Higher-Order-Filter	2.58×10^9	4.83	5.37×10^9	2.00×10^9
Front of the Monochromator Chamber	2.30×10^9	4.70	3.58×10^9	1.37×10^9

DC-TOF



DC-TOF



Park J-G



So JY



Moon MK

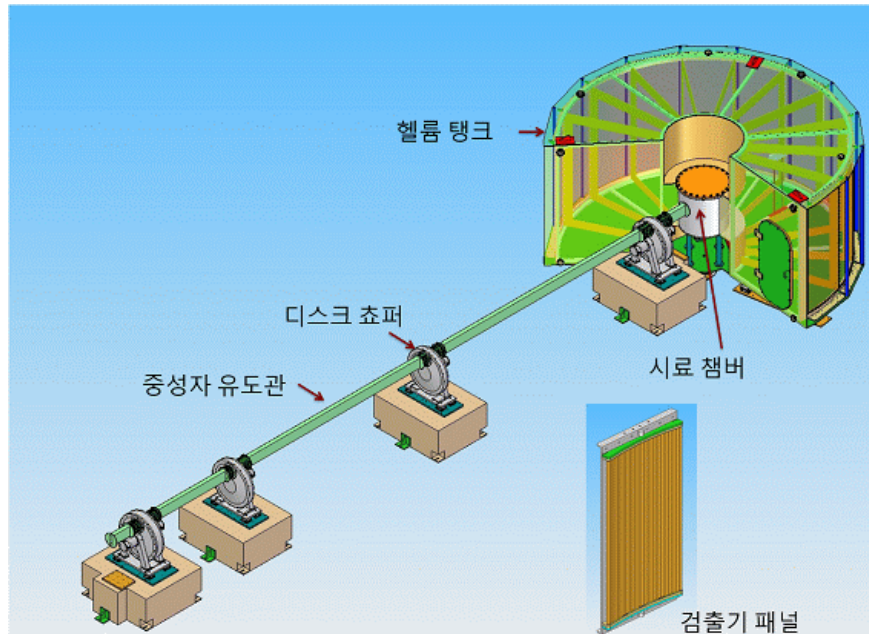


Choi YH

Nam UW



Kim HJ, Kim HO



- Vacuum in sample chamber & detector chamber → He-gas for detector chamber
- Detector panel in the chamber
 - 352 detectors in 11 panels
 - Detector electronics in the chamber→ panel outside of chamber
- 6 combined choppers
- Elliptic focusing guide
 - in-house fabrication
- Shielding structure of HC, Pb, PE+B-rubber around choppers, and detector chamber
 - intensive enforcement

Instrument Characteristics

Cold Neutron Source	Neutron Flux (MCNP calc.) [neutrons/cm ² /sec]	7.7×10^{12} (26.3 K) + 6.4×10^{13} (125.14 K)
Upcomming Guide	Super-mirror guide Curved Guide Total Length	M = 2.0 R = 2500 m, Length = 24.4 m 74.7 m
Focusing Guide	Elliptical shape High M super-mirror guide	Total Length = 1250.0 cm 3.0 cm(W) × 14.5 cm(H) → 2.2 cm(W) × 6.1 cm(H) M _{max} ~ 2.3
Disk Chopper System	Number of Chopper	6 [2 counter rotating pairs, 2 single]
	Disk Diameter	68.0 cm ~ 60.0 cm
	Rotation Speed	1,000 - 20,000 rpm
	Chopper Distance	12 m
Secondary Spectrometer	Angular coverage	$-90^\circ < 2q < 140^\circ$, $-22^\circ < 2\Phi < 22^\circ$,
	Position Sensitive Detector	Height=2 m, diameter=25 mm
	Sample-Detector Distance	2.5 m
Instrument Characteristics	Neutron Flux @ 5 A (10% Resolution)	4×10^4 neutrons/sec/cm ²
	Minimum Resolution	2% of Neutron Incident Energy
	Detector Coverage	Maximum 352 PSDs, 2.8 sr.

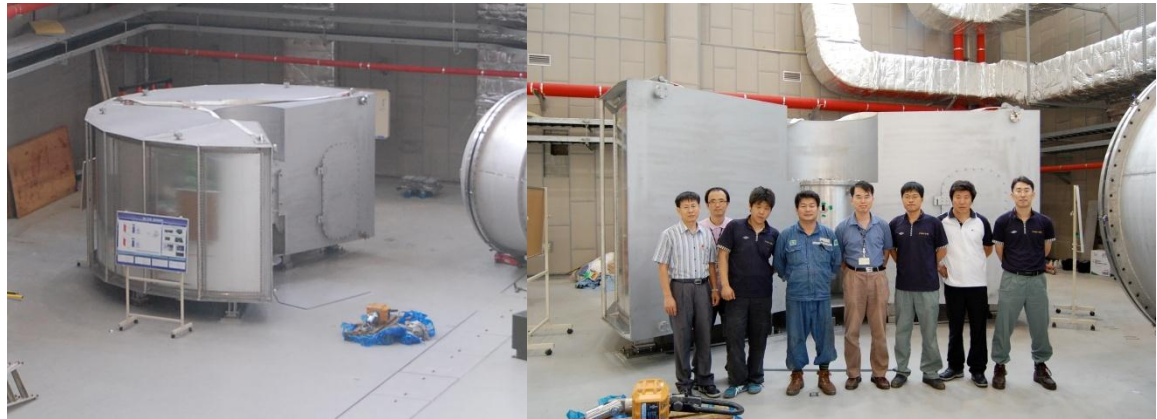
DC-TOF - Performance Comparison

Instrument	Neutron Flux On Sample @ 10% Resolution	Detector-sample distance (m)	Total area [m ² or sr]	Flux × Detecting Area
DC-TOF (HANARO)	4.0×10^4	2.5 m	10.47 m² (1.7 sr)	1.7
DCS (NIST)	1.0×10^4	4.0 m	~0.65 sr	0.33
NEAT (HMI)	1.0×10^4	2.5 m	~1.0 sr	0.5
IN5 (ILL)	6.8×10^5	4.0 m	1.7 sr	5.4 11.56

Development activities, ~ 2009



2009.04 Electronics Development



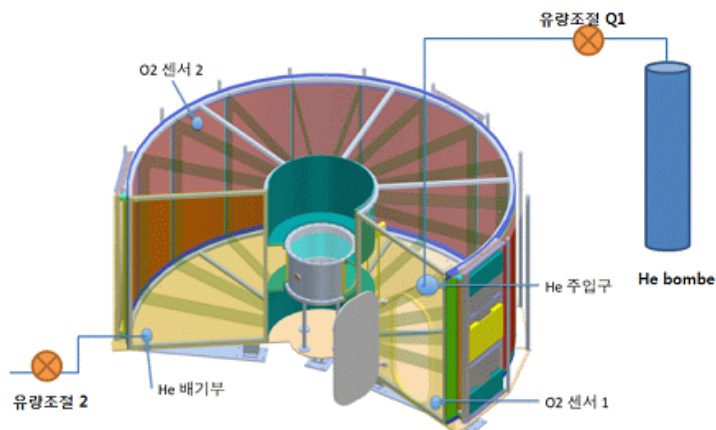
2009.08 Detector Tank Install.



2009.11 Guide Install.

DC-TOF – detector chamber

2009.08.25



- He gas injection and leak rate
 - 93.5 % He gas in the volume
 - > 4 weeks pressure maintained

Development activities in 2010



2010.02 Chopper Shielding Install.

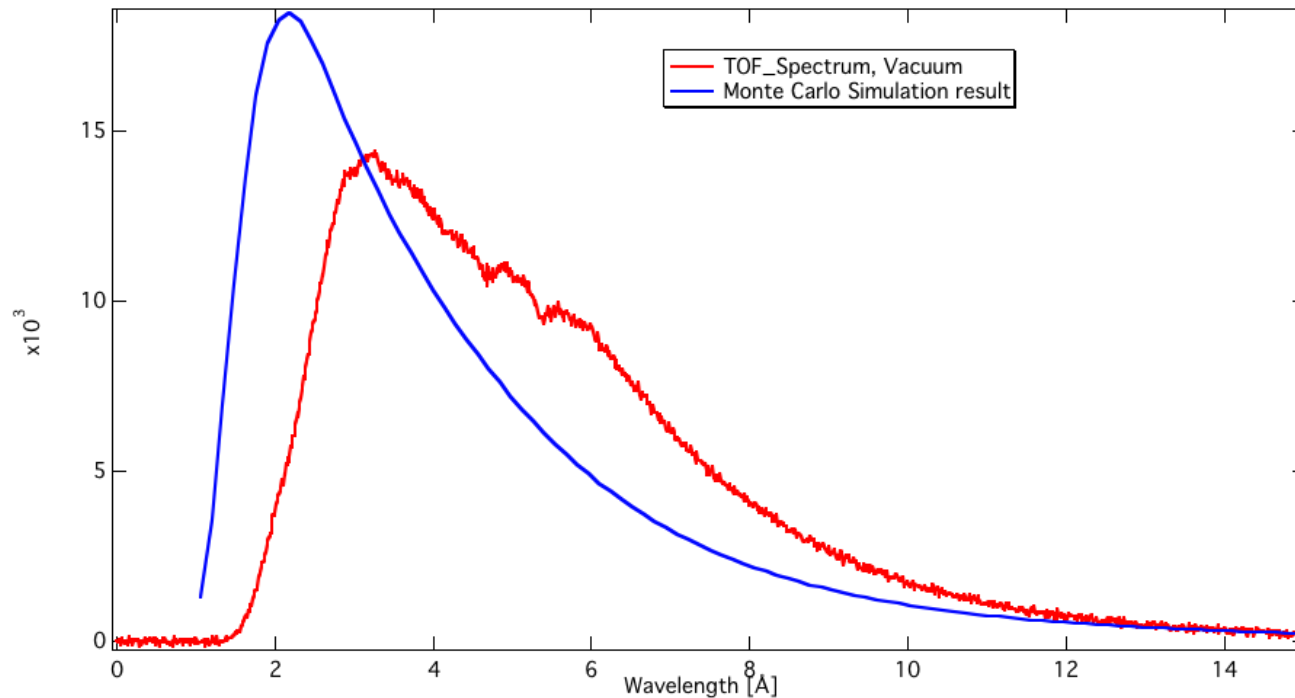


2010.04 Guide Shielding



2010.04 Detector Tank Shielding.

Incident neutron beam flux



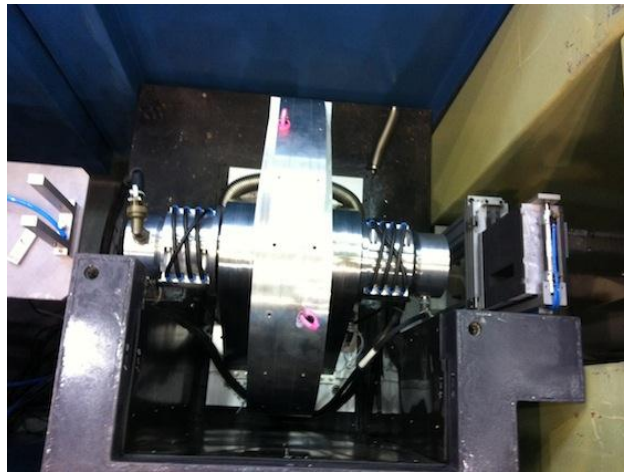
- Spectrum is measured by TOF experiment.
- Measured @ first chopper site
- Normalized by total simulation flux.

Development activities in 2011

2011.04 Background Measurement test

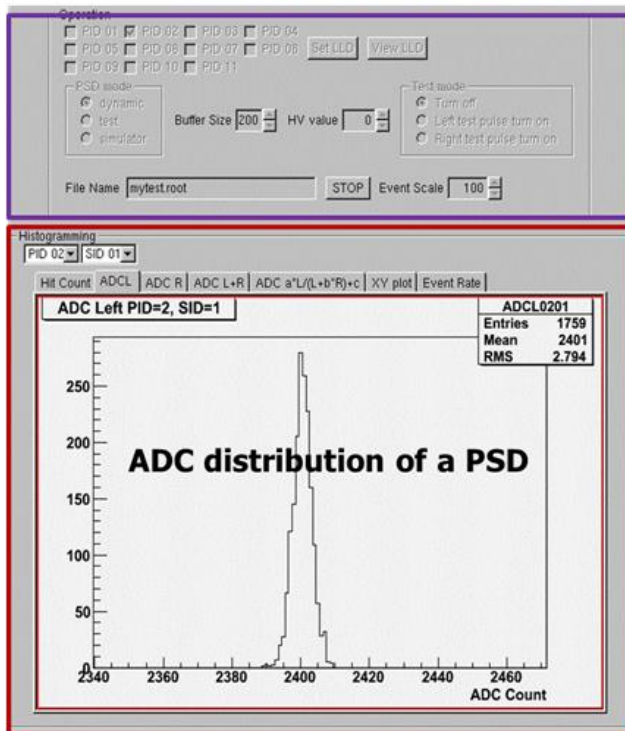


2011.07 Chopper Install.



Software Development

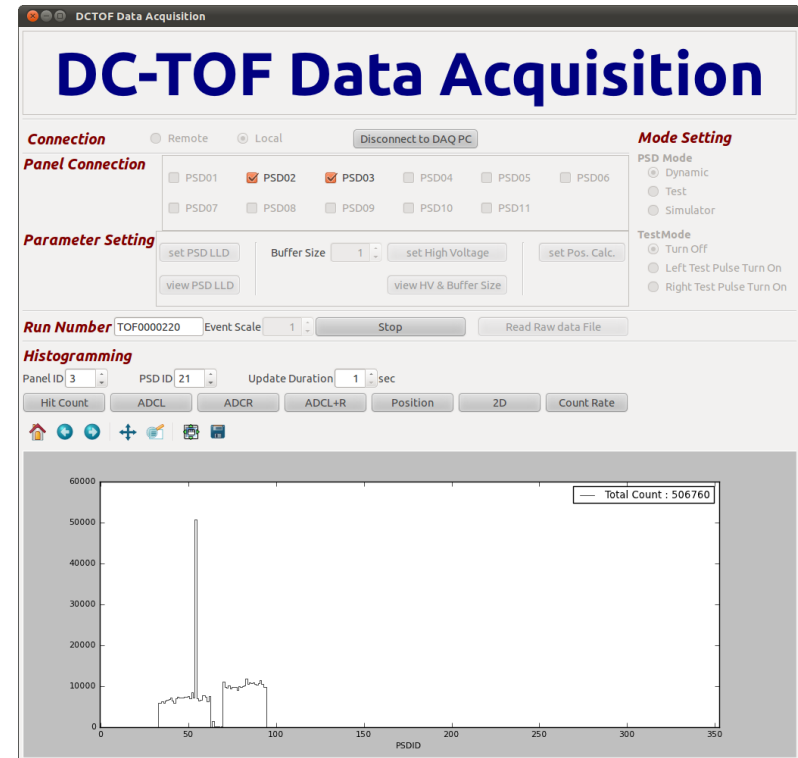
Protocol Command Interface



Tabbed viewers for graph(histogram)

Old Data Acquisition Software

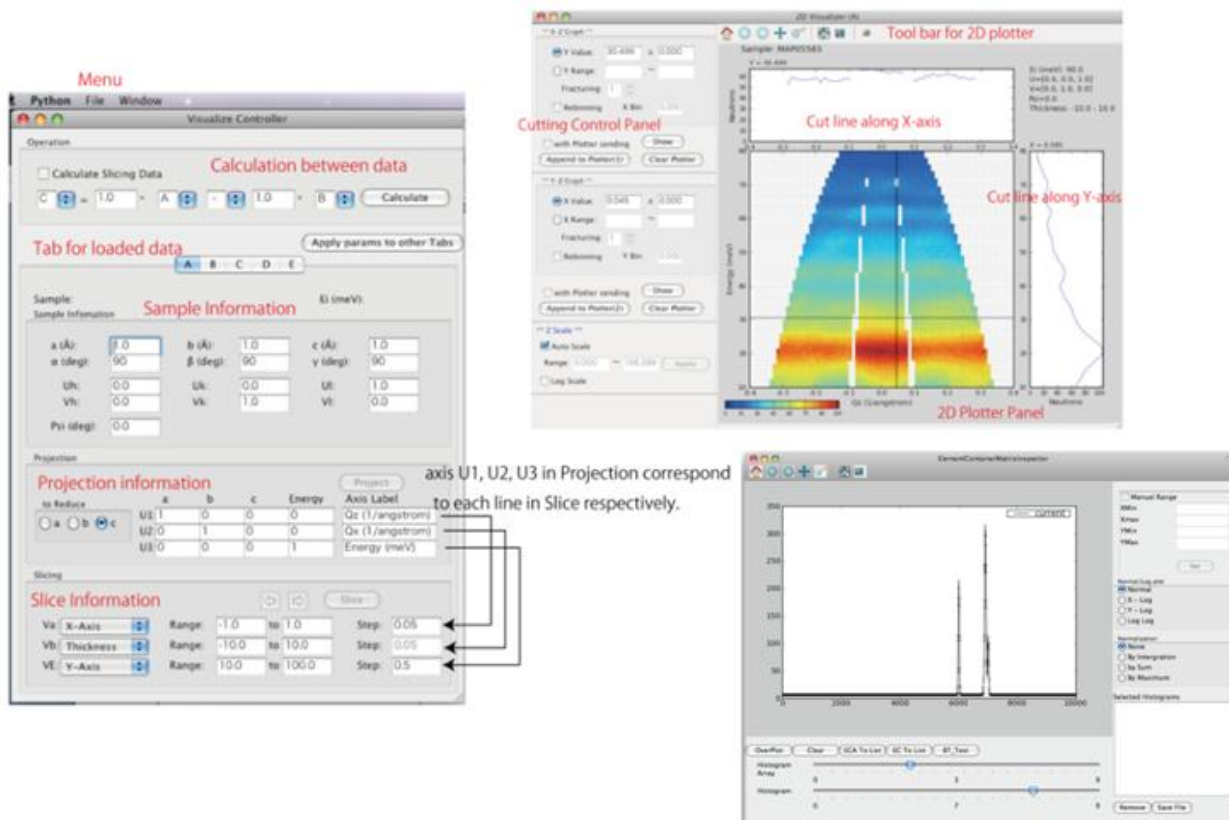
- Developed by KNU group.
- Developed in Python.
- Based on ROOT (by CERN)



New Data Acquisition Software

- Upgraded from Old one
- Developed by KAERI
- No ROOT Dependency.

K-J Collaboration for Analysis SW



- Since 2007, Korea DC-TOF team and J-PARC MLF group have developed data reduction software.
- Based on Manyo-Lib developed in KEK/J-PARC & developed in Python programming language, Now used in J-PARC instruments and HANARO DC-TOF

Current Status

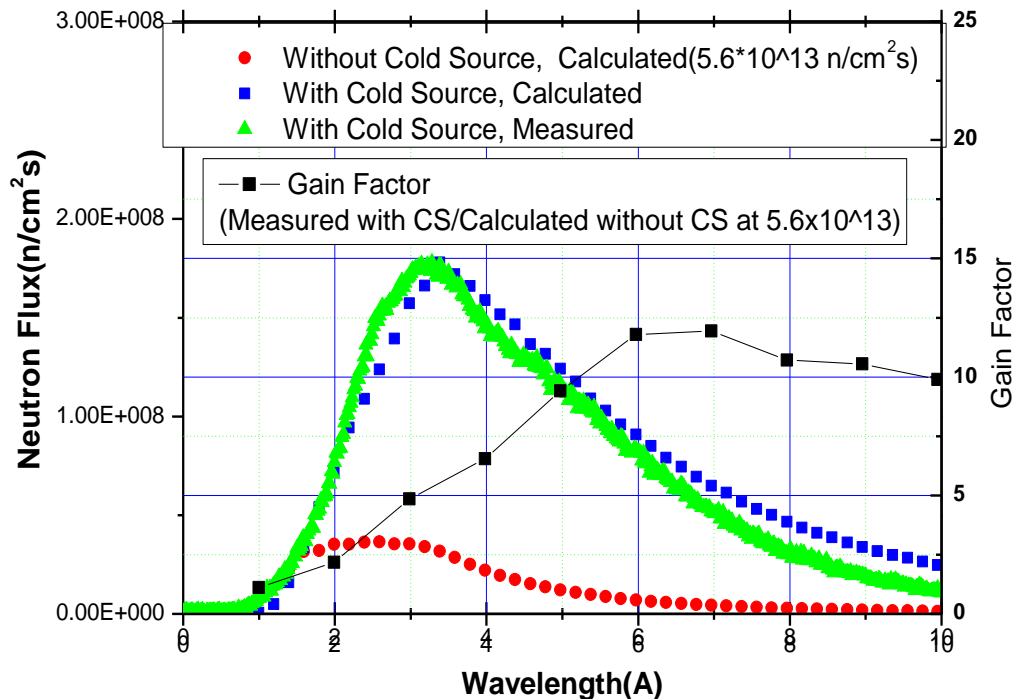
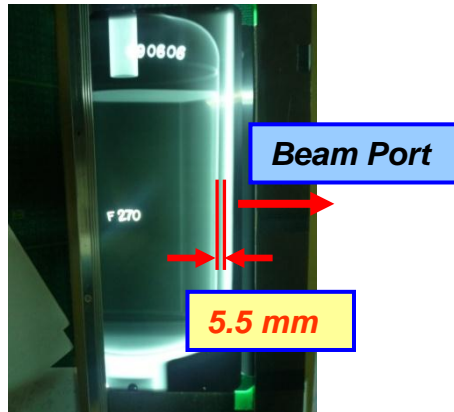
Component	Status	Description
Focusing Guide	completed	In-house developed, & future upgrade with with higher m
Disk Chopper (EADS Astrium)	being repaired	Fast counter rotating double choppers and all controllers are now being repaired.
Chopper Shielding	completed	Heavy concrete for neutron & gamma radiation
Guide Shielding	completed	Pb shielding , B-rubber & heavy concrete
Detector Tank	completed	He-filling type.
Detector (Toshiba)	57 PSD	Full capacity : 352 PSDs
Detector Electronics	for 64 PSD	
Tank Shielding	completed	Cd sheet inside of tank & B-rubber and PE out of tank
He control system for tank	completed	He pressure and flow control.
Monitor, Slit, Shutter	completed	
Sample Environment	-	Not yet available.
DAQ Software	completed	Developed by collaboration with KNU, upgraded by KAERI
Control Software	95%	Each part of components control is now working and ICP(Integrated Instrument Control Program) is under test.

➤ HANARO & Thermal Sources

➤ Cold Neutron Project

➤ **Technical development**

1st operation of the CNS

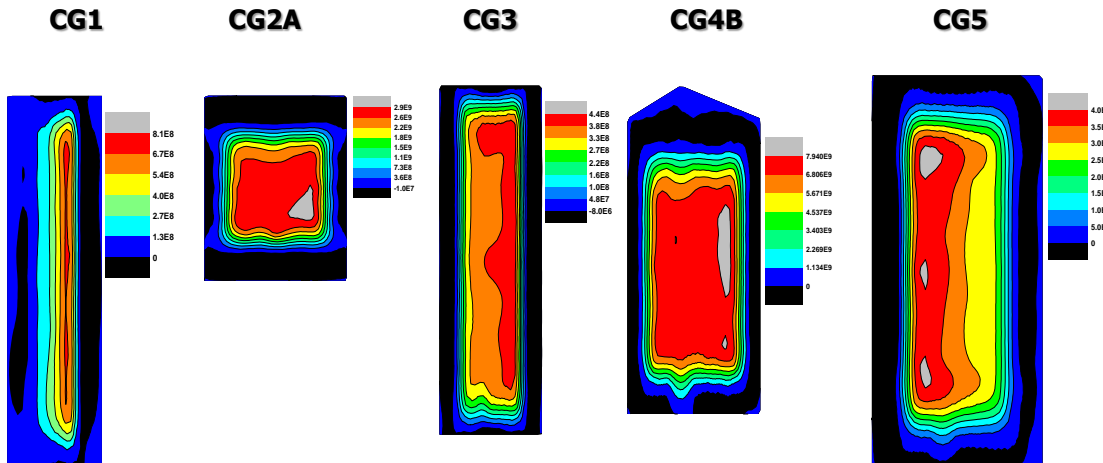
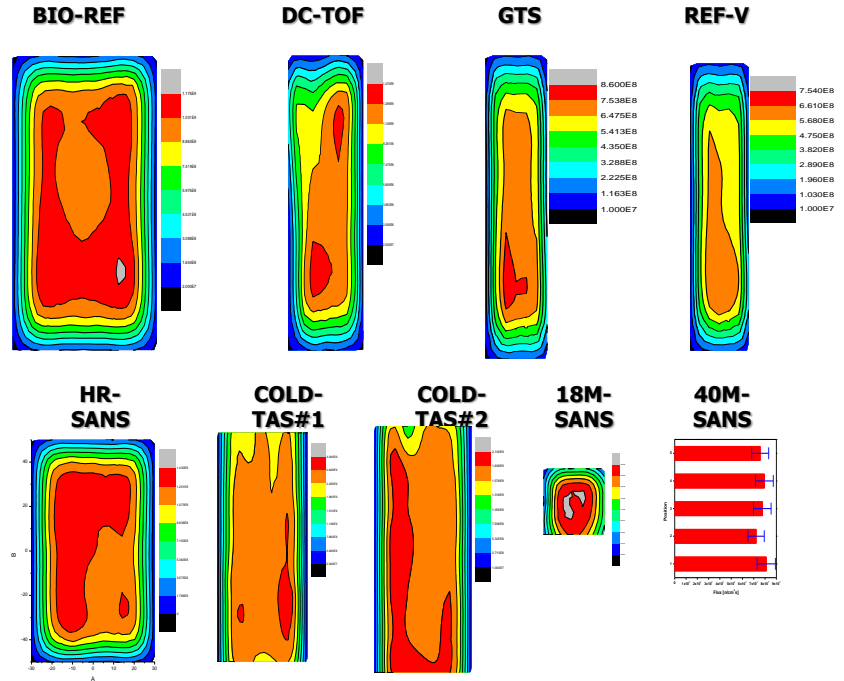


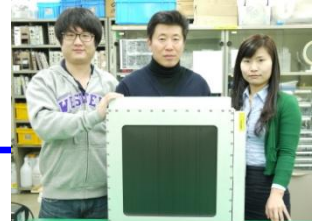
The HANARO reactor started with operation of the cold neutron source on **September 3rd 2009**, and the reactor reached the full power of **30 MW with a steady operation of the cold neutron source at 11:30 PM**.

The Time-of Flight measurements of neutron flux was performed at CG2A guide position in the guide hall and **the cold neutron was successfully measured at 01:30 AM September 4th 2009**.

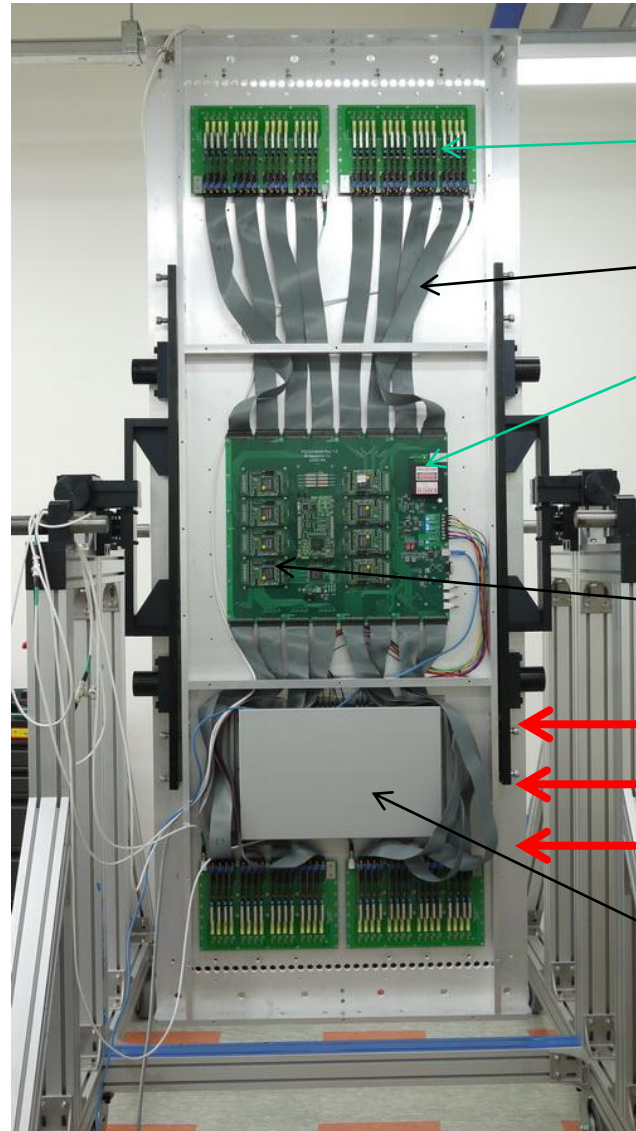
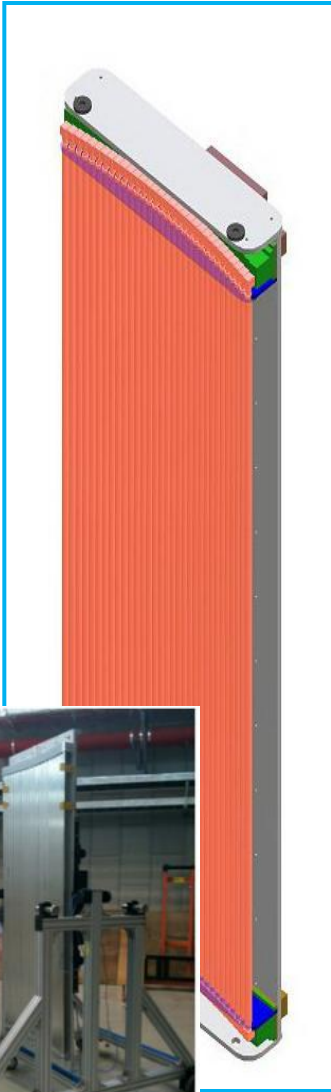
Measured Flux at Guide Hall

Position		Thermal flux	Real flux	Real flux(max)
CG1	4.48°	2.01E+09	8.08E+08	1.37E+09
CG2A	4.54°	5.82E+09	2.31E+09	2.94E+09
CG3	3.87°	6.74E+09	3.14E+09	3.56E+09
CG4B	4.83°	7.71E+09	2.87E+09	2.92E+09
CG5	4.21°	8.16E+09	3.49E+09	4.02E+09
<hr/>				
BIO-REF	4.90 ¹	2.79E+09	1.02E+09	1.17E+09
DC-TOF	4.16°	2.58E+09	1.12E+09	1.47E+09
GTS	4.57°	1.83E+09	7.21E+08	8.93E+08
REF-V	4.57°	1.49E+09	5.87E+08	7.81E+08
<hr/>				
HR-SANS	4.90 ¹	3.57E+09	1.31E+09	1.43E+09
Cold-TAS(#1)	4.03°	5.37E+09	2.40E+09	3.00E+09
Cold-TAS(#2)	4.03°	3.58E+09	1.60E+09	2.10E+09
18M-SANS	4.90 ¹	4.96E+08	1.82E+08	1.82E+08
40M-SANS	4.97 ²	7.76E+07	2.81E+07	2.94E+07





Detector Electronics



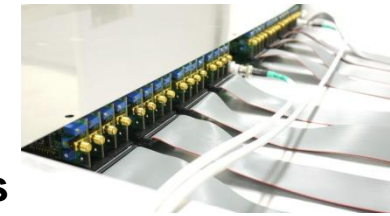
PAM32-A

Flat Cables

HV module

Main Acquisition Board

- PLM
- DSP



AC POWER
Ethernet Cable
Test Input

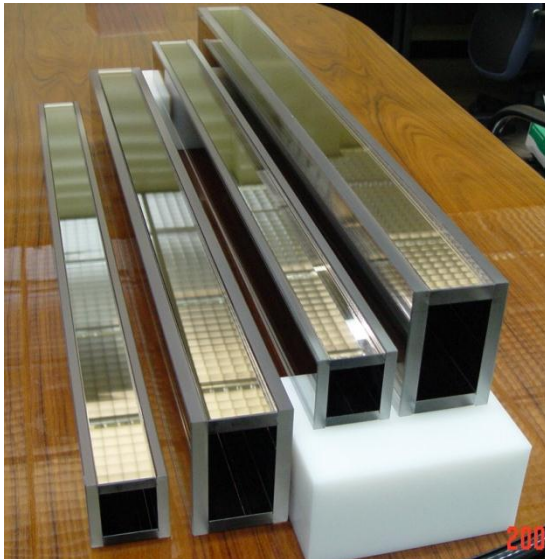
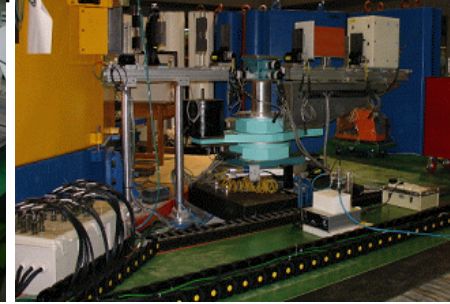
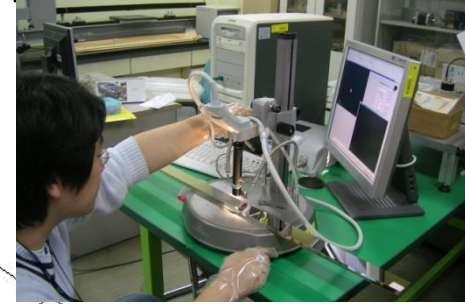
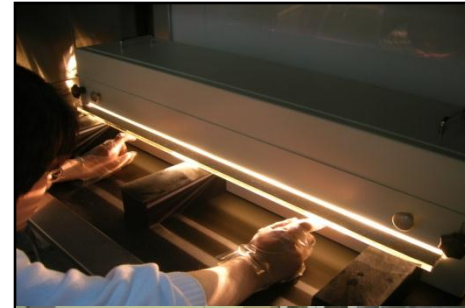
Power Box



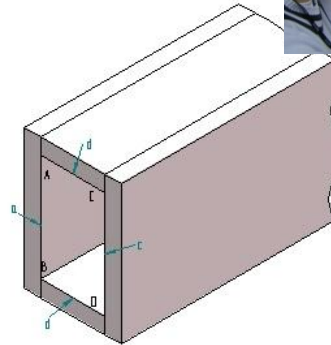
Ni & Ni/Ti super-mirrors



Large sputtering chamber for mirror coating of 1.2m length

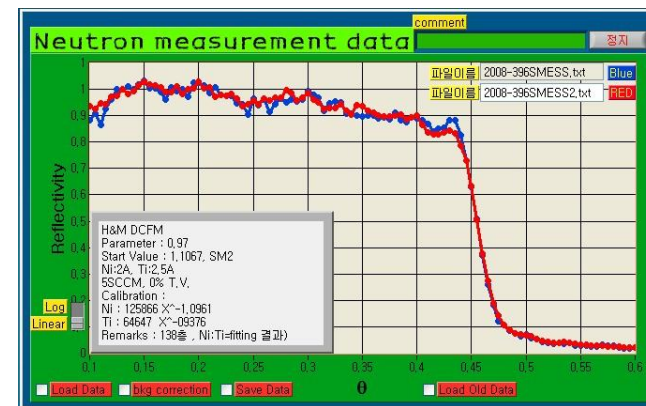


Neutron guide tubes fabricated



Distance	Entrance/mm	Exit /mm
A - B	100.004	99.993
B - C	60.002	60.007
B - D	60.001	59.999
C - D	100.006	100.002

Measurement result for a guide with a cross section 100x60mm



- HANARO & Thermal Sources
- Cold Neutron Research Project
- **Korean Neutron Users & International network**

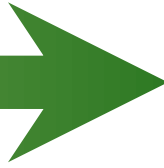
Current Stage of NS at HANARO

1996

2000

2010

2015



8 Operating

HRPD

HIPD

FCD

REF-V

REF-H

NR, ENF

PGAA

3 Improving

18M-SANS

RSI

FCD

7 Developing

40M-SANS

Cold-TAS

DC-TOF

Bio-REF

KIST-USANS

Th-TAS

Bio-D

2 new projects

CNAS

CNIF

Planning

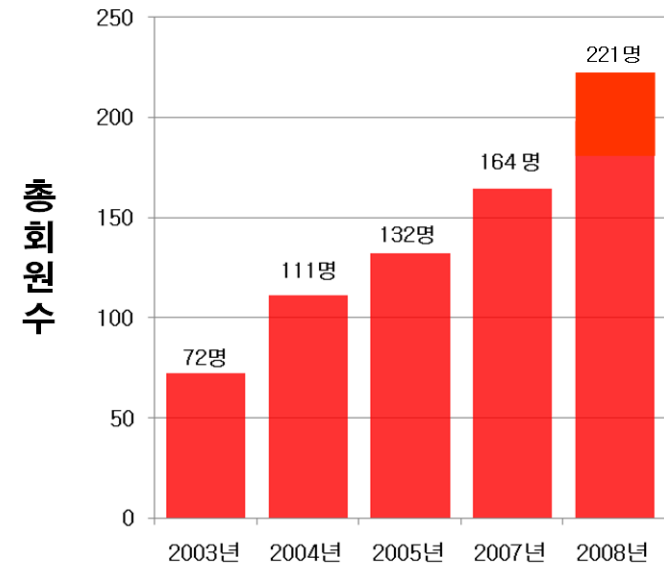
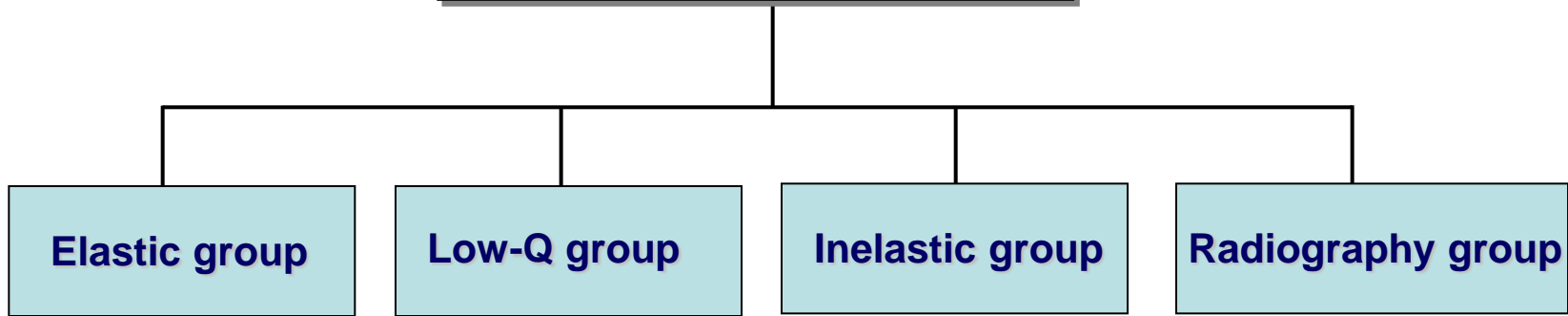
**Thermal
Guide &
Instruments**

Korean Neutron Beam Users' Association



President: Ki-Bong Lee
(POSTECH)
Secretary: Je-Geun Park
(SNU)

- HANARO Representative: KH Lee
- News Letter Editor: SK Park (PU)



World of Neutron Scattering

- **Pulsed Source:** ISIS, SNS, J-PARC
- **Continuous Source:** HANARO, JRR-3M, OPAL, NCNR, ILL, FRM-II,...

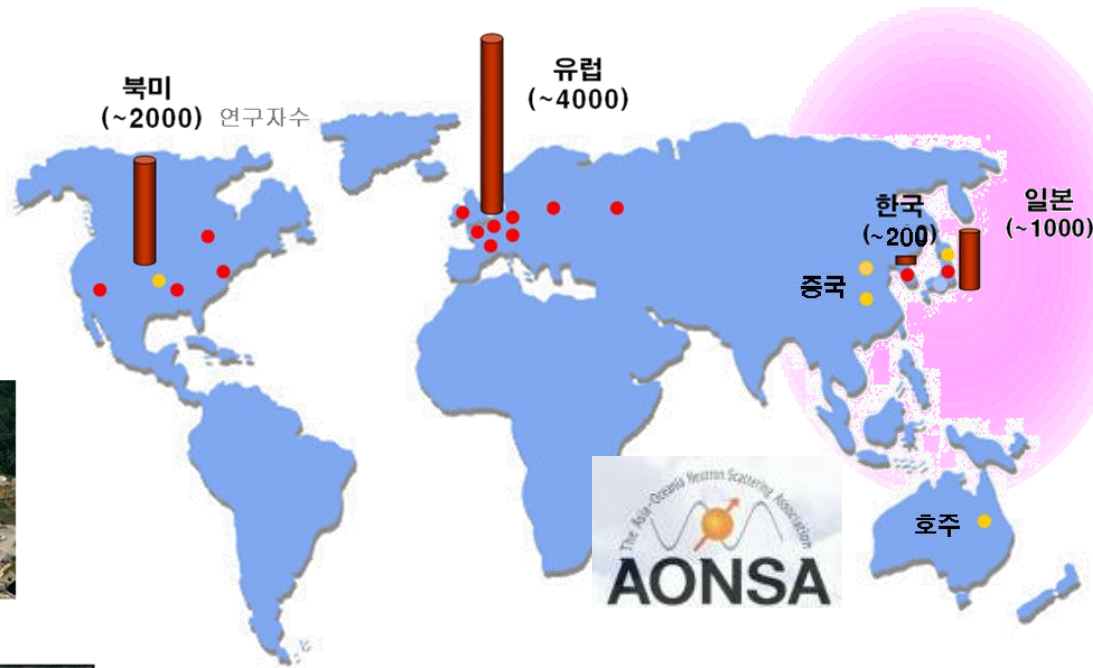
NIST, US



ORNL, US



SNS, US



HANARO



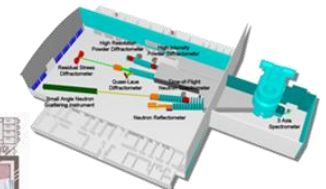
J-PARC, Japan



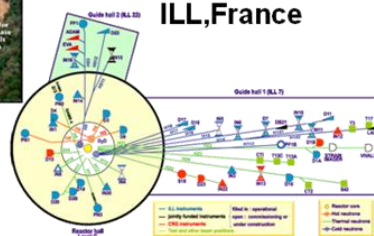
JAERI, Japan



ANSTO, Australia



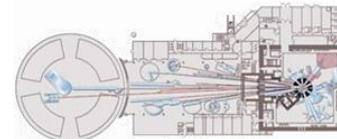
ILL, France



ISIS, UK



FRM-II, Germany

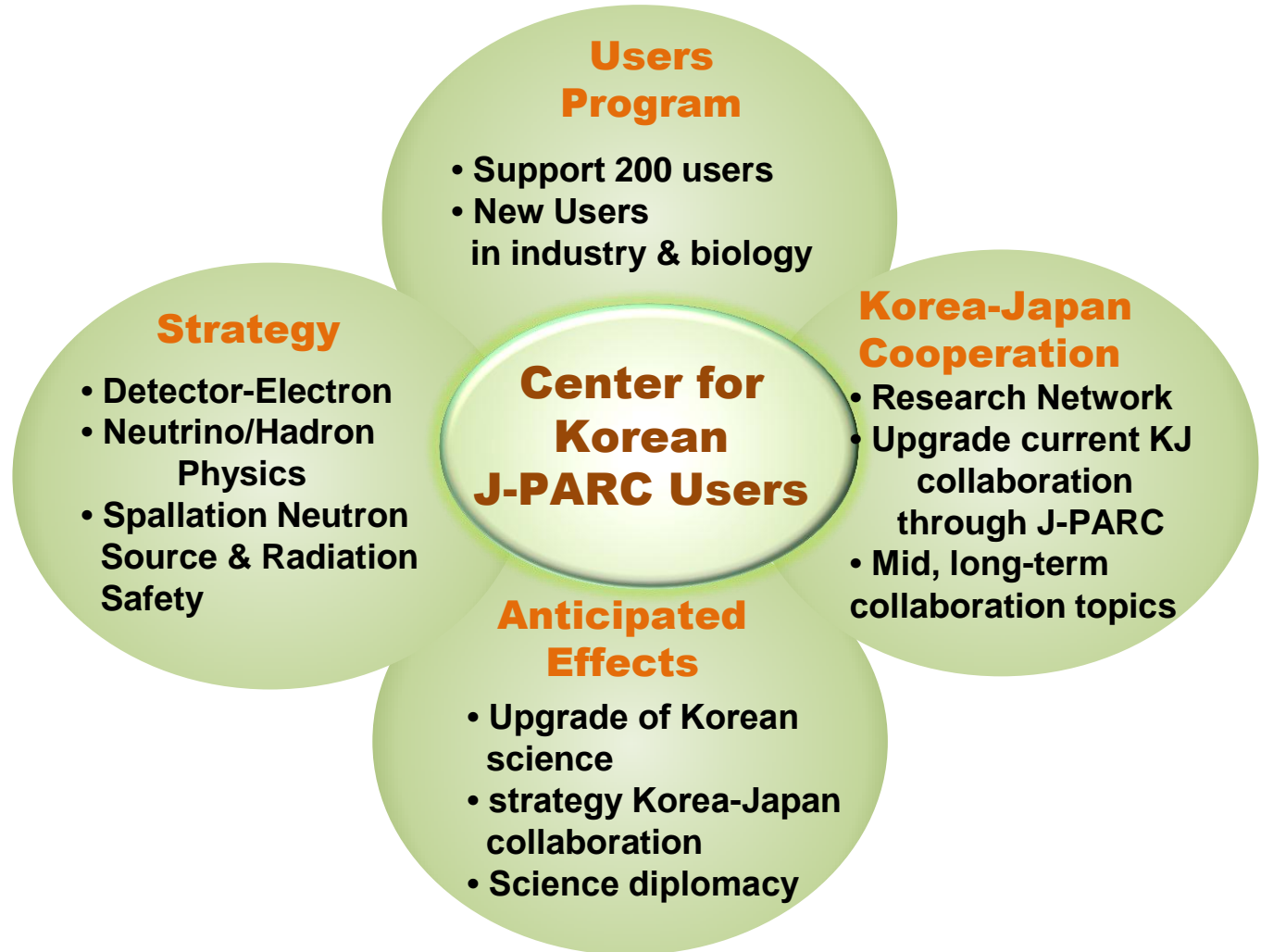




Center for Korean J-PARC Users (CKorJPARC)

2010

2013



Conclusions

- CNRF project successfully finished
- Neutron spectrometers
 - 40M-SANS, 18M-SANS, G-TS fully Operational
 - KIST-USANS, REF-V, Bio-REF Commissioning, final
 - Cold-TAS Commissioning, initial
 - DC-TOF under Construction
- KNBUA, AOCNS, K-J NSM, CKorJPARC, ...
 - User office, secretarial service, technical supports,..
- Facility operations, In-house R&D & Technical developments, Strategic planning for next decade

-
- CNRF project leaders; Young-Ki Kim, Kye-Hong Lee, Young-Gap Cho, Sang-Ik Wu, Chang-Hee Lee / Young-Jin Kim, Hark-Rho Kim
 - 18M-SANS; Baek-Seok Seong, Eun-Joo Shin
 - REF-V; Jeong-Soo Lee, Ki-Yeon Kim
 - Bio-REF; Kwan-Woo Shin, Dong Jin Choi, Ja-Sung Koo
 - 40M-SANS; Sung-Min Choi, Young Soo Han, Tae-Hwan Kim
 - Cold-TAS; Sungil Park
 - DC-TOF; Je-Geun Park, Ji-Yong So, Myungkook Moon, Young-Hyun Choi, Uk-Won Nam, Hong-Ju Kim, Hyun-Ok Kim
 - Guides & Shielding; Sang-Jin Cho
 - Detector & Electronics; Myungkook Moon, Uk-Won Nam

Thank you for your attention!